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GENEL KATALOG | GENERAL CATALOGUE

ZAMANSIZ İZLER
BIRAKAN TASARIMLARIN BİR ÇİZGİSİ VAR

THERE IS A LINE OF DESIGNS
THAT LEAVE TIMELESS TRACES



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HER ÇİZGİ, BİR ÖYKÜNÜN BAŞLANGICI
HER DESEN, BİR DUYGUNUN İFADESİ
USTALIKLA İŞLENMİŞ, ÖZENLE TASARLANMIŞ BİR HİKAYE
KENDİ İZİMİZİ, BAŞKA HAYALLERLE BİR ARAYA GETİRİYORUZ
VAR OLMANIN EN GÜZEL YOLU, ÇİZGİLERLE İZ BIRAKMAKTIR
ZAMANSIZ İZLER BIRAKAN TASARIMLARIN BİR ÇİZGİSİ VAR!

EVERY LINE IS THE BEGINNING OF A STORY
EVERY PATTERN IS THE EXPRESSION OF AN EMOTION
A STORY CAREFULLY CRAFTED WITH MASTERY, DESIGNED
WITH CARE WE BRING OUR OWN TRACE TOGETHER WITH
OTHER DREAMS THE MOST BEAUTIFUL WAY OF EXISTENCE
IS LEAVING TRACES WITH LINES DESIGNS THAT MAKE
ENDURING IMPRESSIONS HAVE AN AUTHENTIC LINE!



BİEN, YAŞAM ALANLARINI DÖNÜŞTÜREN BİR TASARIM ANLAYIŞINI BENİMSE...

Biz, tasarımın sadece bir estetik meselesi olmadığına, aynı zamanda işlevsellik, iyileştirme ve erişilebilirlikle bütünleşmesi gerektiğine inanıyoruz. Tasarımı sahiplenmek, Bien için sadece güzel şeyler yaratmak değil, her detayda işlevsel bir yenilik sunmak demektir. Tasarım kültürünü dönüştürmek ve ilerletmek adına, Bien, herkesin hayatında anlam yaratan, kolaylık ve konfor sağlayan ürünler tasarlar.

Biz, ideal tasarımın; her zevke ve ihtiyaca çözüm olabildiğini hedefleriz. Tasarımı her alanda iyileştirmek, fonksiyonelleştirmek ve herkese ulaşılabilir kılmak için üretiriz.

Bu yolda, yenilikçi fikirlerimiz ve sınırları aşan tasarımlarımızla, yaşam alanlarını daha yaşanabilir, daha estetik ve daha işlevsel hale getirme misyonunu üstleniyoruz. Bien olarak, tasarımın sadece mekanları değil, yaşamları da güzelleştirdiğine inanıyoruz.

BİEN EMBRACES A DESIGN APPROACH THAT TRANSFORMS LIVING SPACES...

We believe that design is not only an aesthetic matter, but also should integrate with functionality, improvement, and accessibility. For Bien, embracing design means more than just creating beautiful things. Instead, it means providing functional innovation in every detail. In order to transform and advance design culture, Bien designs products that create meaning in everyone's life, providing ease and comfort.

We aim for the ideal design to be a solution for every taste and need. We produce to improve and functionalize design in every area, making it accessible to everyone.

On this journey, with our innovative ideas and boundary-pushing designs, we undertake the mission to make living spaces more livable, aesthetic, and functional. At Bien, we believe that design not only beautifies spaces but also enhances lives.

S U : YAŞAMIN TA KENDİSİ ...

Biz, suyun sadece bir kaynak olmadığını biliyoruz, aynı zamanda yaşamın ta kendisi...

Sürdürülebilir bir gelecek inşa etmek için kararlı bir şekilde çalışıyoruz... Su kaynaklarının korunması amacıyla fabrikalarımızdaki su arıtma tesislerinde günde yaklaşık 35 bin metreküp suyu arıtıp tekrar üretim proseslerinde kullanıyor, böylece yüzde %100 geri dönüşüm sağlıyoruz.

GELECEK NESİLLERE,
YAŞANABİLİR BİR DÜNYA İÇİN...

WATER : THE VERY ESSENCE OF LIFE ...

We know that water is not merely a resource but the very essence of life...

We are committed to working diligently to build a sustainable future... To preserve water resources, we purify and reuse approximately 35,000 cubic meters of water per day in our water treatment plants at our factories, ensuring 100% recycling.

FOR FUTURE GENERATIONS,
FOR A SUSTAINABLE WORLD...





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B İ E N R U H U

Doğa onunla ne kadar iş birliği yaparsanız da bildiğini okur. Oyunu kendi kurallarına göre yazar ve onunla dilediği gibi oynar. Bien ruhunun özü de doğanın bu ele avuca sığmayan, sınırlandırılmayan, sürekli kendini yenileyen ve hiçbir standarda girmeyen gücüne dayanır. Bu ruh, bize sınırların ötesini görme, iç güdülerimizle hareket etme ve bu anlayışla üretme cesaretini verir.

Biz, konfor alanının dışına çıkma cesaretiyle hareket edebilen, doğanın en güçlü sembollerinden biriyle aynı ruhu taşıyız. Bu yüzden standartların yarattığı sınırlarda değil, hayallerin genişleyebildiği ölçüde üretim yaparız.

Bizim için sadece görünür olmak değil duyumsanabilmek esastır.

Bu yüzden her Bien ulaştığı kişinin ruhunda gerçek anlamını kazanır.

B İ E N S P I R I T

Nature will have its own way, no matter how much you cooperate with it. It writes the game according to its own rules and plays with it as it wishes. The essence of the Bien Spirit is based on this elusive, unlimited, constantly self-renewing and non-standardized power of nature. This spirit gives us the courage to see beyond borders, to act on our instincts and to produce with this understanding.

We have the same spirit as one of the most powerful symbols of nature, which can act with the courage to step out of its comfort zone. That's why we produce not within the limits created by standards, but to the extent that dreams can expand.

For us, it is essential not only to be visible but also to be perceived.

Therefore, each Bien acquires its true meaning in the soul of the person it connects with.

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YILDA 52 MİLYON m²'NİN ÜZERİNDE ÜRETİM KAPASİTESİ İLE
TÜRKİYE'NİN EN BÜYÜK ÜRETİCİ MARKALARINDAN BİRİ...

TÜRKİYE'NİN EN BÜYÜK KAPASİTELİ DUVAR KAROSU ÜRETİCİSİ...

TÜRKİYE'DE DİJİTAL TEKNOLOJİ İLE ÜRETİLEN İLK DUVAR KAROSU ÜRETİCİSİ...

TASARIM VE ÜRETİMDE EN YENİ TEKNOLOJİLER...

ULUSLARARASI STANDARTLARDA ÜRETİM SÜREÇLERİ...

İLKLERİN MARKASI...

ONE OF TURKEY'S LARGEST MANUFACTURER BRANDS WITH A
PRODUCTION CAPACITY OF OVER 52 MILLION m² PER YEAR...

TÜRKİYE'S LARGEST CAPACITY WALL TILE MANUFACTURER...

THE FIRST WALL TILE MANUFACTURER PRODUCED WITH DIGITAL
TECHNOLOGY IN TÜRKİYE INNOVATIVE TECHNOLOGIES IN DESIGN AND
PRODUCTION...

PRODUCTION PROCESSES IN LINE WITH INTERNATIONAL
STANDARDS...

THE BRAND OF FIRSTS...



BİEN YAPI ÜRÜNLERİ, 6 KİTADA 95 ÜLKEYE İHRACAT YAPARAK
DÜNYA SERAMİK PAZARININ ÖNDE GELEN KURULUŞLARINDAN
BİRİ HALİNE GELMİŞTİR.

BİEN BUILDING PRODUCTS HAVE BECOME ONE OF THE PROMINENT
INSTITUTIONS IN THE WORLD CERAMIC MARKET BY EXPORTING TO
95 COUNTRIES ON 6 CONTINENTS.



DÜNYA STANDARTLARINDA ÜRETİM SÜREÇLERİ

WORLD-CLASS PRODUCTION PROCESSES



TÜRKİYE'NİN EN BÜYÜK KAPASİTELİ DUVAR KAROSU
ÜRETİCİSİ.

TÜRKİYE'S LARGEST-CAPACITY WALL TILE MANUFACTURER.



TÜRKİYE'DE DİJİTAL TEKNOLOJİ İLE ÜRETİLEN İLK DUVAR
KAROSU ÜRETİCİSİ.

THE FIRST MANUFACTURER OF WALL TILES PRODUCED BY DIGITAL
TECHNOLOGY IN TÜRKİYE.



52.000.000m² KARO ÜRETİM KAPASİTESİ.

52.000.000 m² TILE PRODUCTION CAPACITY.



SERAMİK SAĞLIK GEREÇLERİ KAPASİTESİ 1.000.000 ADET.

CERAMIC SANITARY WARE CAPACITY IS 1.000.000 PIECES.



ARMATÜR 1.800.000 ADET.

FAUCETS 1.800.000 PIECES.



KLOZET KAPAĞI 500.000 ADET.

TOILET SEAT COVER 500,000 PIECES.



ANKASTRE REZERVUAR 500.000 ADET.

CONCEALED CISTERN 500.000 PIECES.

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M E R M E R K O L E K S İ Y O N L A R

MARBLE
COLLECTIONS

bien



Standartların yarattığı sınırlarda değil,
hayallerin genişleyebildiği ölçüde yaşam
alanlarını zenginleştiren cesur dokunuşlar...

Mermerin zamansız şıklığı, alışlagelmişin
çok ötesinde tasarımlarla buluşuyor...

Sanat eserine dönüşen desenler, karşı
konulamaz bir çekicilik vadediyor...

Bold touches that enrich living spaces
where dreams can expand, beyond the
confines of standards...

Marble's timeless elegance meets designs
that go far beyond the ordinary...

Patterns transformed into art promise an
irresistible allure...

CLEOPATRA

A FACE



B FACE



120x180 cm
48x71"

TP FL R V¹ MOHS 5,5

60x120 cm
24x48"

TP FL R V² MOHS 5,5



ASH



SKY



GOLD



120x180 cm
48x71"

TP FL R V³ MOHS 5,5



MAGNIFIQUE

A FACE



B FACE



SIYAH BLACK



120x180 cm 48x71"	BOOKMATCH TP FL R V ² MOHS 5,5 TP FL R V ³ MOHS 5,5
60x120 cm 24x48"	TP FL R V ³ MOHS 5,5
60x60 cm 24x24"	TP FL R V ³ MOHS 5,5



NEBBIOSO

A FACE



B FACE



120x180 cm
48x71"

TP FL R V² MOHS 5,5





120x180 cm 48x71"	TP FL R V ³ MOHS 5,5
100x100 cm 40x40"	TP FL R V ³ MOHS 5,5
60x120 cm 24x48"	TP FL R V ³ MOHS 5,5



ROOT

CREMA



Root crema renginin sadece 60x120 ebatı bulunmaktadır.
The root crema color has only a size of 60x120.

SILVER



120x180 cm
48x71"

TP FL R V³ MOHS 5,5

100x100 cm
40x40"

TP FL R V³ MOHS 5,5

60x120 cm
24x48"

ASH TP FL R V² MOHS 5,5
TP FL R V³ MOHS 5,5

ASH





120x180 cm
48x71"

TP FL R V³ MOHS 5,5

60x120 cm
24x48"

TP FL R V³ MOHS 5,5



R U S T I C A R T

A FACE



B FACE



RUSTIC ART



120x180 cm BOOKMATCH TP FL R V' MOHS 5,5
48x71" TP SL R V' MOHS 5,5





120x180 cm 48x71"	TP FL R V ³ MOHS 5,5 TP M R V ³
100x100 cm 40x40"	TP FL R V ³ MOHS 5,5
60x120 cm 24x48"	TP FL R V ² MOHS 5,5 TP M R V ²
61x61 cm 24x24"	G V ³ MOHS 5,5 M V ³
60x60 cm 24x24"	TP FL R V ⁴ MOHS 5,5 TP M R V ⁴
30x60 cm 12x24"	TP FL R V ³ MOHS 5,5 TP M R V ³



120x180 cm 48x71"	TP FL R V ⁴ MOHS 5,5
60x120 cm 24x48"	TP FL R V ³ MOHS 5,5



120x180 cm
48x71"

TP FL R V³ MOHS 5,5

60x120 cm
24x48"

TP FL R V³ MOHS 5,5



VERSAILLES

A FACE



B FACE



120x180 cm
48x71"

TP FL R V² MOHS 5,5





100x100 cm
40x40" TP FL R V³ MOHS 5,5



100x100 cm
40x40" TP FL R V³ MOHS 5,5
60x120 cm
24x48" TP FL R V³ MOHS 5,5



TURIN

GRI GREY



100x100 cm
40x40"

TP FL R V³ MOHS 5,5

60x120 cm
24x48"

TP FL R V³ MOHS 6



GORDION

BONE



VIZON



GRI MID GREY



100x100 cm
40x40"

TP M R V¹

AMAZONITE

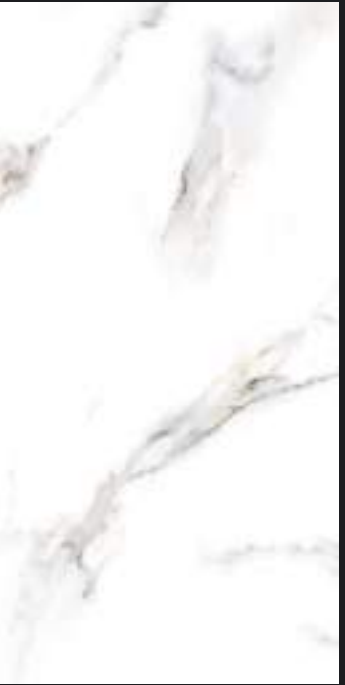


60x120 cm
24x48"

TP FL R V³ MOHS 5,5



ALEXIX



60x120 cm
24x48"

TP FL R V³ MOHS 5,5



ARISTO

GRI GREY



VIZON MINK



80x80 cm
31x31" TP M R V³

60x120 cm
24x48" TP FL R V³ MOHS 5,5



ARCH

AÇIK GRI LIGHT GREY



GRI GREY



60x120 cm
24x48" TP FL R V³ MOHS 5,5

60x60 cm
24x24" L.GREY ▼ G R V³ ▼
GREY ▼ G R V³ ▼



BELITA



60x120 cm
24x48"

TP FL R V³ MOHS 5,5



BIANCA



60x120 cm
24x48" TP FL R V³ MOHS 5,5

BELLATRIX



60x120 cm
24x48" TP FL R V³ MOHS 5,5



60x120 cm
24x48"

TP FL R V³ MOHS 5,5



60x120 cm
24x48"

TP FL R V³ MOHS 5,5

DARWIN

GRI GREY



VIZON MINK



TAUPE



ANTRASİT ANTHRACITE



60x120 cm
24x48" TP FL R V³ MOHS 5



DARKNESS



60x120 cm
24x48" TP FL R V³ MOHS 5,5





60x120 cm
24x48" TP SL R V¹



60x120 cm
24x48" TP FL R V¹ MOHS 5,5

60x60 cm
24x24" TP FL R V¹ MOHS 5,5



NOMERLES

BEYAZ WHITE



GRİ GREY



VİZON MINK



ANTRASİT ANTHRACITE



60x120 cm
24x48"

ANTRASİT	TP	FL	M	R	V	MOHS 5,5	🔪
	TP	SL	M	R	V	MOHS 5,5	🔪
	TP	M	R	V		MOHS 5,5	🔪
VİZON/MİNK	TP	FL	M	R	V	MOHS 5,5	🔪



GRI GREY



60x120 cm
24x48"

TP FL R V³ MOHS 5,5

60x60 cm
24x24"

TP FL R V³ MOHS 5,5



IVORY



GRI GREY



60x120 cm GRI GREY
24x48"

TP FL R V³ MOHS 5,5

TP FL R V³ MOHS 5,5

PIEGATO



SALT CAVE

ICE



ALMOND



TAUPE



60x120 cm
24x48" TP FL R V³ MOHS 5,5

60x120 cm ICE
24x48" TP M R V³ TP M R V³

S W A N



60x120 cm
24x48" TP FL R V³ MOHS 5,5

T I G E R

SIYAH BLACK



60x120 cm
24x48" TP FL R V³ MOHS 5,5

VEGA



60x120 cm
24x48" TP M R V²

WILBUR

LATTE



60x120 cm
24x48" TP FL R V² MOHS 5,5



60x120 cm 24x48"	TP FL R V ³ MOHS 5,5
60x60 cm 24x24"	TP FL R V ³ MOHS 5,5
30x60 cm 12x24"	TP FL R V ³ MOHS 5,5



BEYAZ WHITE



60x60 cm 24x24"	GRV ³ MRV ³
61x61 cm 24x24"	GV ³

LUCA

BONE



TAUPE



AÇIK GRİ LIGHT GREY



60x60 cm
24x24" TP M R V³



NEROLI



60x60 cm
24x24" G R V³

61x61 cm
24x24" G V³

NAPOLI

FILDIŞI IVORY



GRI GREY



50x50 cm
19x19"  M V² 



ABELLA



DEKOFON DECOFON



40x120 cm
16x48"  M R V²
60x60 cm
24x24"  TP M R V³ 

ANTIQUÉ CARRARA

DEKOFON DECOFON



POLYGON DEKOR DECOR

DEKOR DECOR



40x120 cm 16x48"	GRV ³
60x60 cm 24x24"	GRV ³ TPMR
61x61 cm 24x24"	GV ³ TPM



GORDION



40x120 cm
16x48"

TP M R V³

100x100 cm
40x40"

TP M R V³



HELEN



40x120 cm
16x48"

TP M R V³

60x60 cm TAUPE
24x24"

TP M R V³



DEKOFON DECOFON



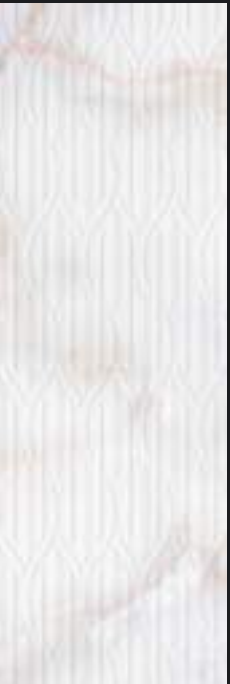
40x120 cm
16x48"

60x60 cm
24x24"

GRV



DEKOFON DECOFON



40x120 cm
16x48"

60x60 cm
24x24"

61x61 cm
24x24"

GRV





DEKOFON DECOFON

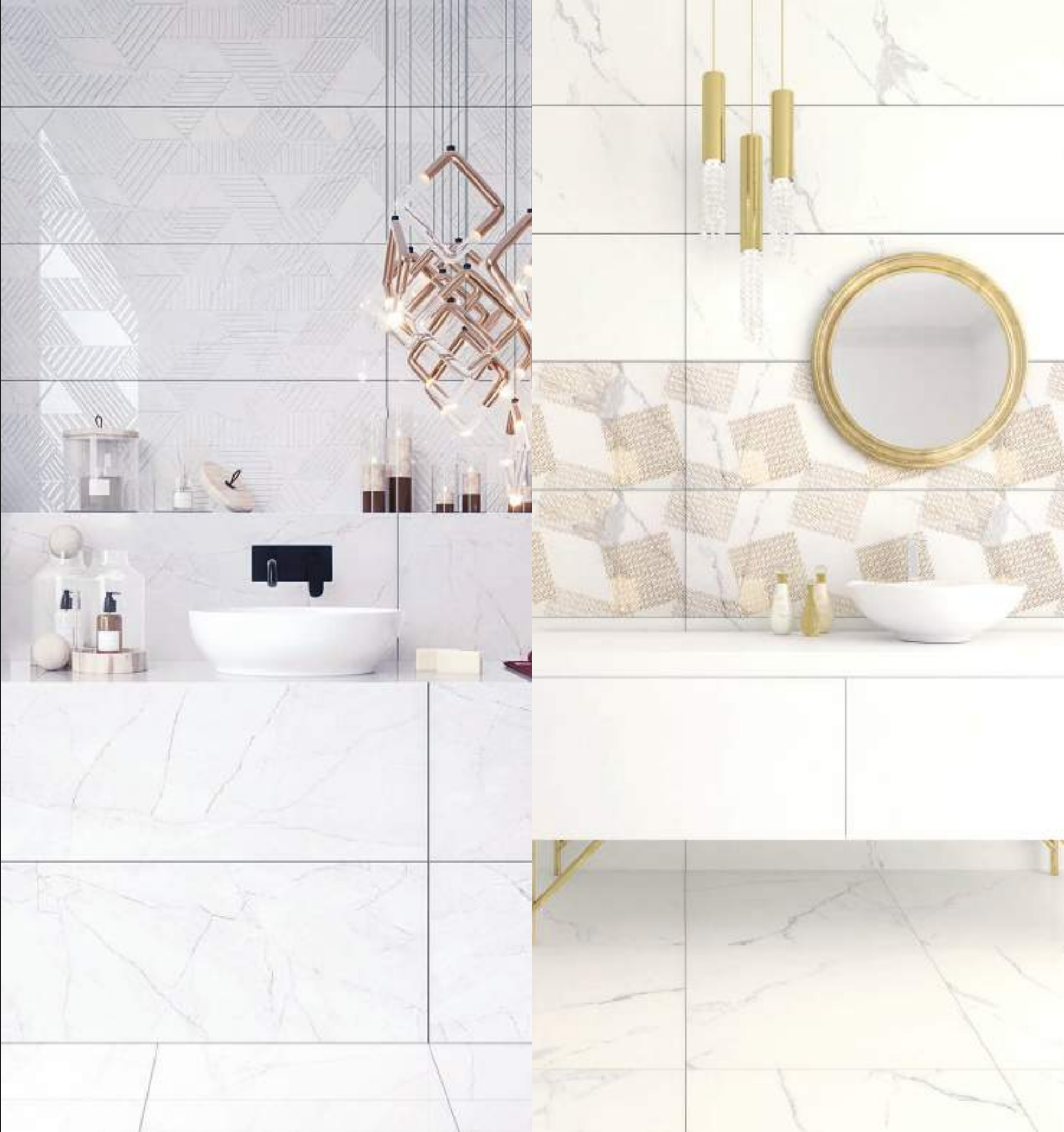


40x120 cm
16x48"

61x61 cm
24x24"

↓ G R V¹

↓ G V¹



BEYAZ WHITE



BEYAZ DEKOFON
WHITE DECOFON



BEYAZ FİLE DEKOR
WHITE MESHED DECOR



BEYAZ GEO DEKOR
WHITE GEO DECOR



40x120 cm
16x48"

60x60 cm
24x24"

↓ S R V¹

↓ S R V²

↓ S R V³

TP M R V¹

PETRA



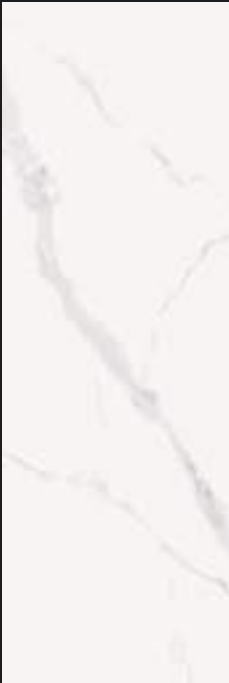
DEKOFON DECOFON



40x120 cm 16x48"	GRV ¹ GRV ²
61x61 cm 24x24"	G V ¹ 
60x60 cm 24x24"	G R V ¹ 



STATUARIO GOYA



DEKOFON DECOFON



40x120 cm 16x48"	TP FL SL R V ² MOHS 5,5 TP M R V ² 
60x60 cm 24x24"	TP FL R V ² MOHS 5,5 TP G R V ² 
61x61 cm 24x24"	G V ² MOHS 5,5 M V ² 



T I A N A

BEYAZ WHITE



DECOFON DECOFON



ANTRASİT ANTHRACITE



40x120 cm
16x48" 

60x60 cm BEYAZ WHITE
24x24" 



A D O N I S

BEYAZ WHITE



BEYAZ DEKOFON
WHITE DECOFON

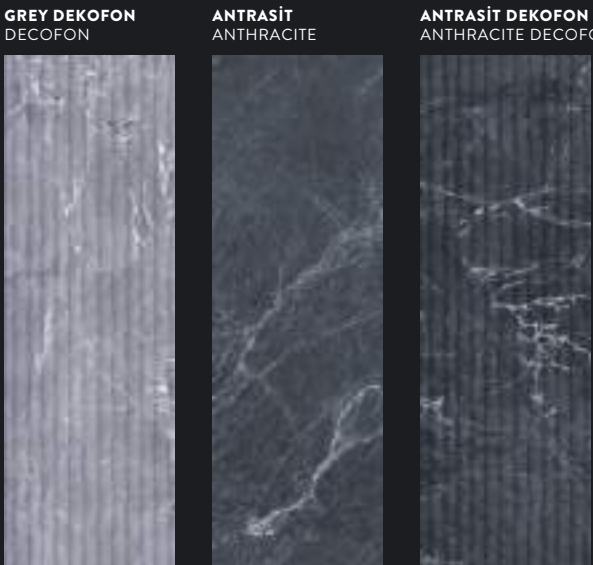
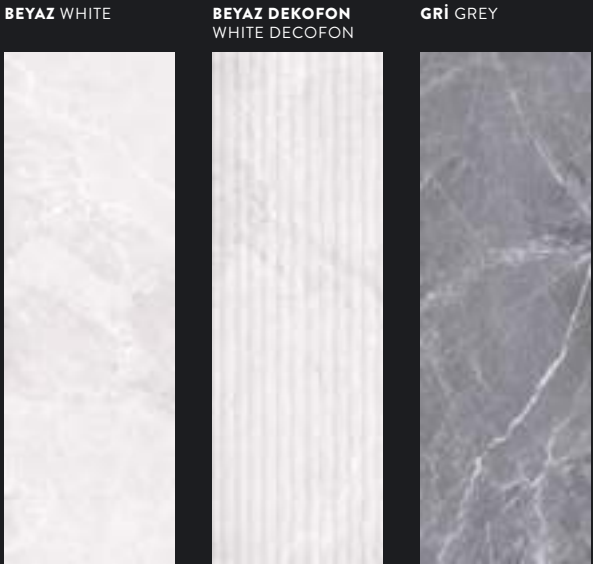


30x90 cm
12x36" 

45x45 cm
18x18" 



ADELA



30x90 cm
12x36"

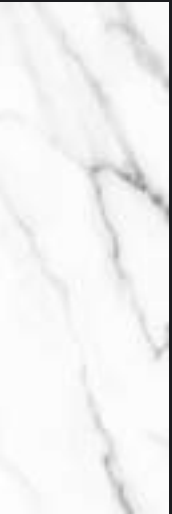
45x45 cm GRİ / BEYAZ
18x18"

GR V

GR V



ALIN



30x90 cm
12x36"

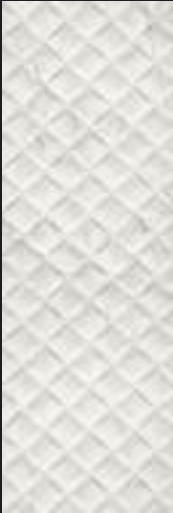
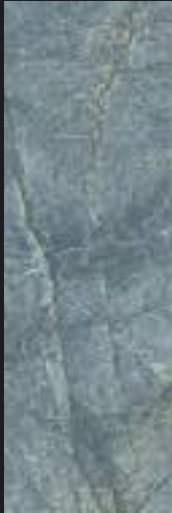
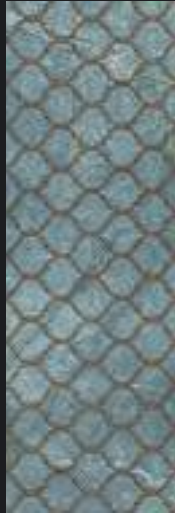
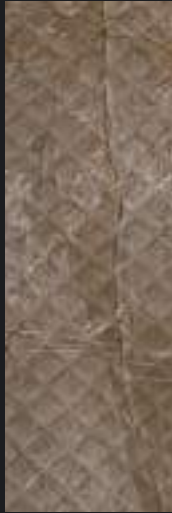
45x45 cm
18x18"

GR V

GR V



ASTORIA

CREMA	CREMA DEKOFON DECOFON	CREMA DEKOR DECOR	TURKUAZ TURQUOISE	TURKUAZ DEKOFON TURQUOISE DECOFON	TURKUAZ DEKOR TURQUOISE DECOR
					
GRI GREY	GRI DEKOFON GREY DECOFON	GRI DEKOR GREY DECOR	KAHVE BROWN	KAHVE DEKOFON BROWN DECOFON	KAHVE DEKOR BROWN DECOR
					

30x90 cm
12x36"

↓ G R V

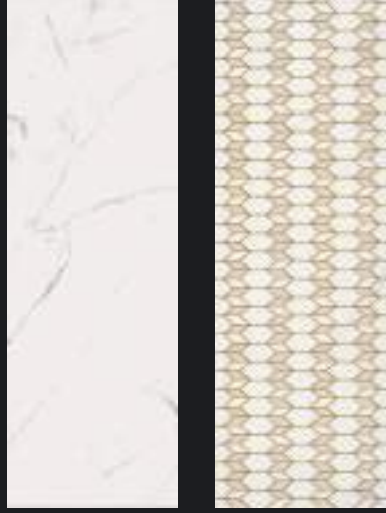
45x45 cm
18x18"

CREMA ↓ G R V
↓ G R V



CALACATTA MARMİ

MARMİ DEKOR
DECOR



MARMİ GLOSSY DEKOFON
DECOFON



30x90 cm
12x36"

GRV
MRV

45x45 cm
18x18"

MRV



Bu seri 30x90 ebatlı ürünleri mat ve parlak olarak üretilmektedir.
This series is produced both of matt and glossy in 30x90 sizes.

CAPPADOCIA

SAND



SAND DEKOFON
DECOFON



GRİ GREY



GREY DEKOFON
DECOFON



30x90 cm
12x36"

MRV

45x45 cm
18x18"

GREY MRV
SAND MRV



DEKOFON
DECOFON



30x90 cm
12x36"

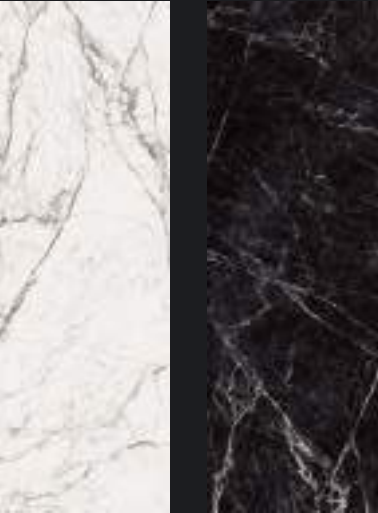
45x45 cm
18x18"

GRV



LA VITA

BEYAZ WHITE SİYAH BLACK



DEKOFON
DECOFON



30x90 cm
12x36" 

45x45 cm BEYAZ
18x18" 

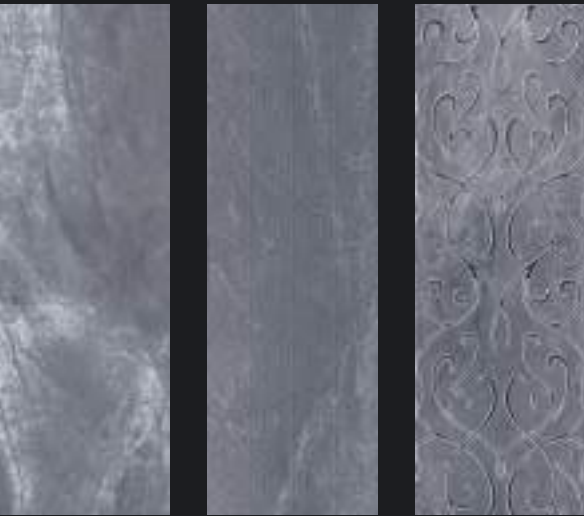


MARMOL

OLDLACE OLDLACE DEKOFON
DECOFON OLDLACE DEKOR
DECOR



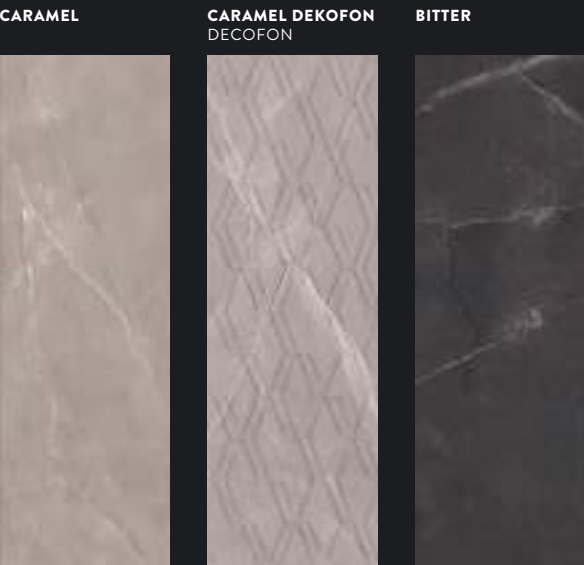
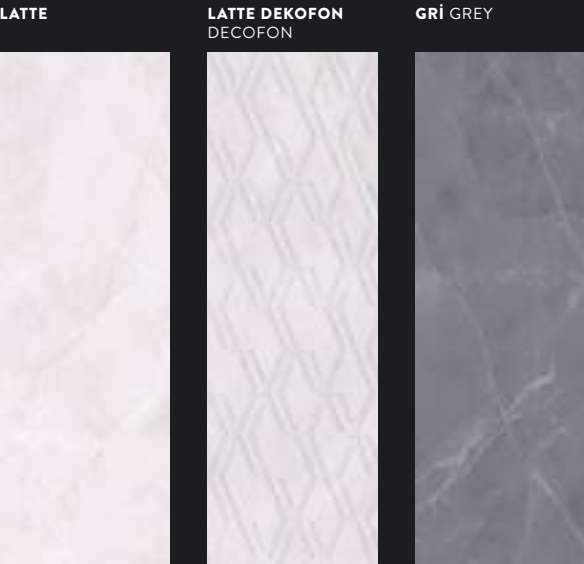
SHADOW SHADOW DEKOFON
DECOFON SHADOW DEKOR
DECOR



30x90 cm
12x36" 

45x45 cm
18x18" 

MARVEL



30x90 cm
12x36"

↓ G R V

45x45 cm LATTE
18x18"

↑ G R V



MARVY



30x90 cm
12x36"

↓ G R V
↓ M R V

45x45 cm
18x18"

↑ M R V



DEKOFON
DECOFON



30x90 cm
12x36"

↓ G R V

45x45 cm
18x18"

↑ G R V



NUVOLA



30x90 cm
12x36"

MRV

45x45 cm
18x18"

MRV



PARIS



30x90 cm
12x36"

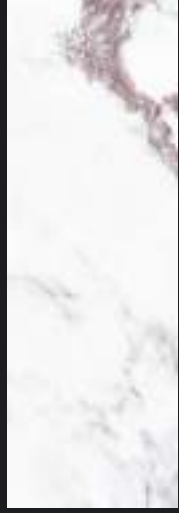
GRV

45x45 cm
18x18"

GRV

OASIS

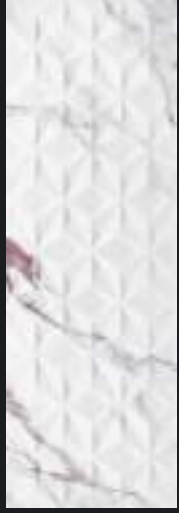
MÜRDÜM DAMSON



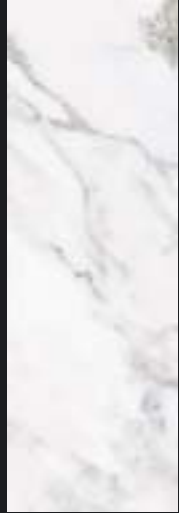
MÜRDÜM DEKOR
DECOR



MÜRDÜM DEKOFON
DECOFON



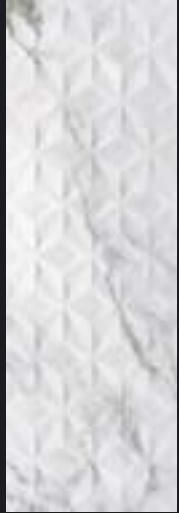
YEŞİL GREEN



YEŞİL DEKOR
GREEN DECOR



YEŞİL DEKOFON
GREEN DECOFON



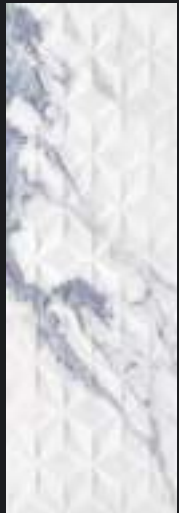
LİLA LILAC



LİLA DEKOR
DECOR



LİLA DEKOFON
LILAC DECOFON



30x90 cm
12x36"

GRV¹
GRV²

45x45 cm
18x18"

GRV¹
GRV²
YEŞİL GRV¹



BEYAZ WHITE



WHITE DEKOR
DECOR



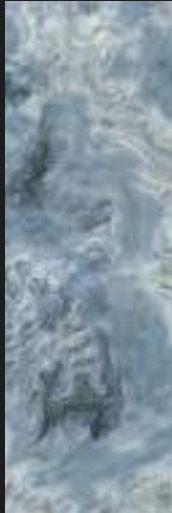
HONEY



HONEY DEKOR
DECOR



AQUA



AQUA DEKOFON
DECOFON



AQUA DEKOR
DECOR



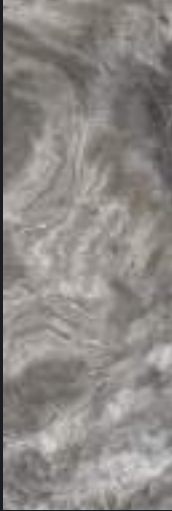
TURQUIOSE



TURQUIOSE DEKOR
DECOR



SMOKE



SMOKE DEKOFON
DECOFON



SMOKE DEKOR
DECOR



30x90 cm
12x36"

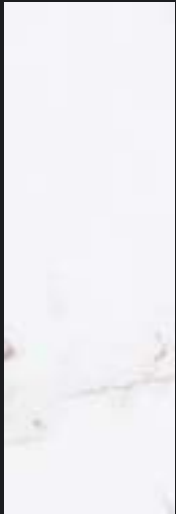
45x45 cm WHITE, AQUA, SMOKE
18x18"

GRV¹
GRV²

GRV¹



STAR LINE



DEKOFON
DECOFON



30x90 cm
12x36"

45x45 cm
18x18"

! G R V



VALOR

BEYAZ WHITE



WHITE DEKOFON
DECOFON



SİYAH BLACK



BLACK DEKOFON
DECOFON



30x90 cm
12x36"

45x45 cm WHITE
18x18"

! G R V

BEYAZ WHITE



BEYAZ DEKOFON
WHITE DECOFON



30x90 cm
12x36"

BEYAZ DEKOFON  G R V¹
WHITE DECOFON  G R V²

45x45 cm
18x18"

 G R V¹ 



L. GREY



GREY



MIX DEKOR



GREY DECOFON



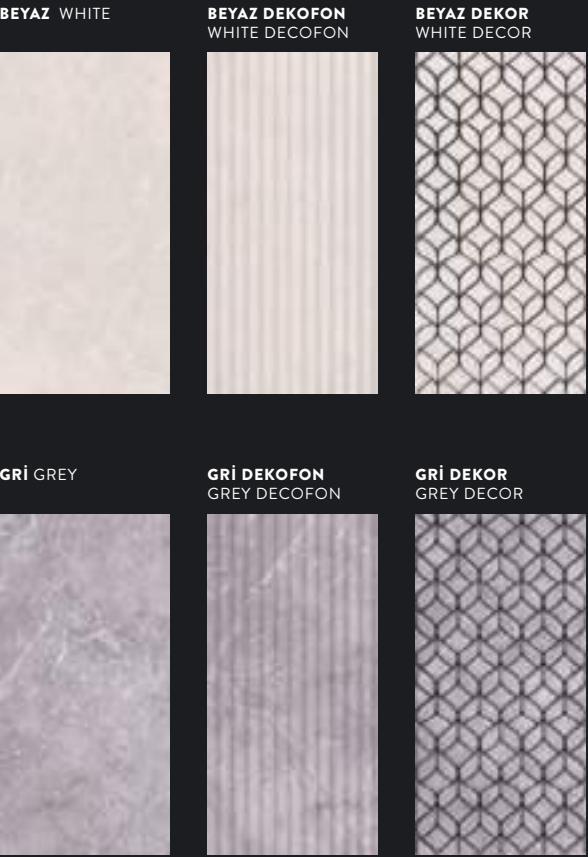
30x60 cm
12x24"

 G V¹

40x40 cm
16x16"

 M V¹ 

IMPERIAL



30x60 cm
12x24"

 G V

40x40 cm
16x16"

 G R
 G



30x60 cm
12x24"

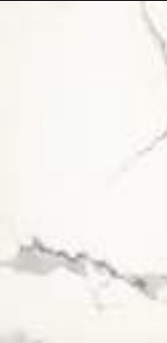
 G V

MAGGEE



M A X I

BEYAZ WHITE



BEYAZ DEKOFON
WHITE DECOFON



BEYAZ PLATİN DEKOR
WHITE PLATINIUM DECOR



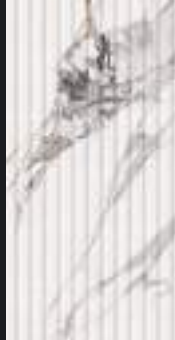
30x60 cm 12x24"	↓ G V' 1
61x61 cm 24x24"	↓ G V' 1 ↓ M V' 1
60x60 cm 24x24"	↓ G R V' 1 ↓ M R V' 1
40x40 cm 16x16"	↓ M V' 1



N E V A



DEKOFON
DECOFON



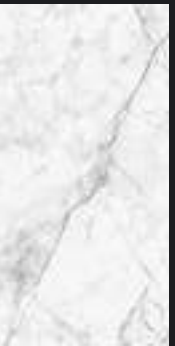
30x60 cm 12x24"	↓ G V' 1
40x40 cm 16x16"	↓ M V' 1





30x60 cm
12x24"

↓ G R V



DEKOFON
DECOFON



30x60 cm
12x24"

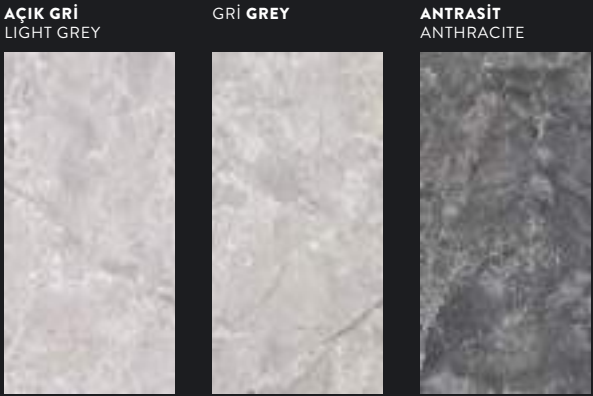
↓ G V

40x40 cm
16x16"

! M V



WALTER



30x60 cm 12x24"	ANTRASİT ANTHRACITE DEKOFON DECOFON	 G V'
40x40 cm 16x16"	AÇIK GRİ LIGHT GREY	 G V'



TAŞ / BETON KOLEKSİYONLAR

STONE / CONCRETE
COLLECTIONS

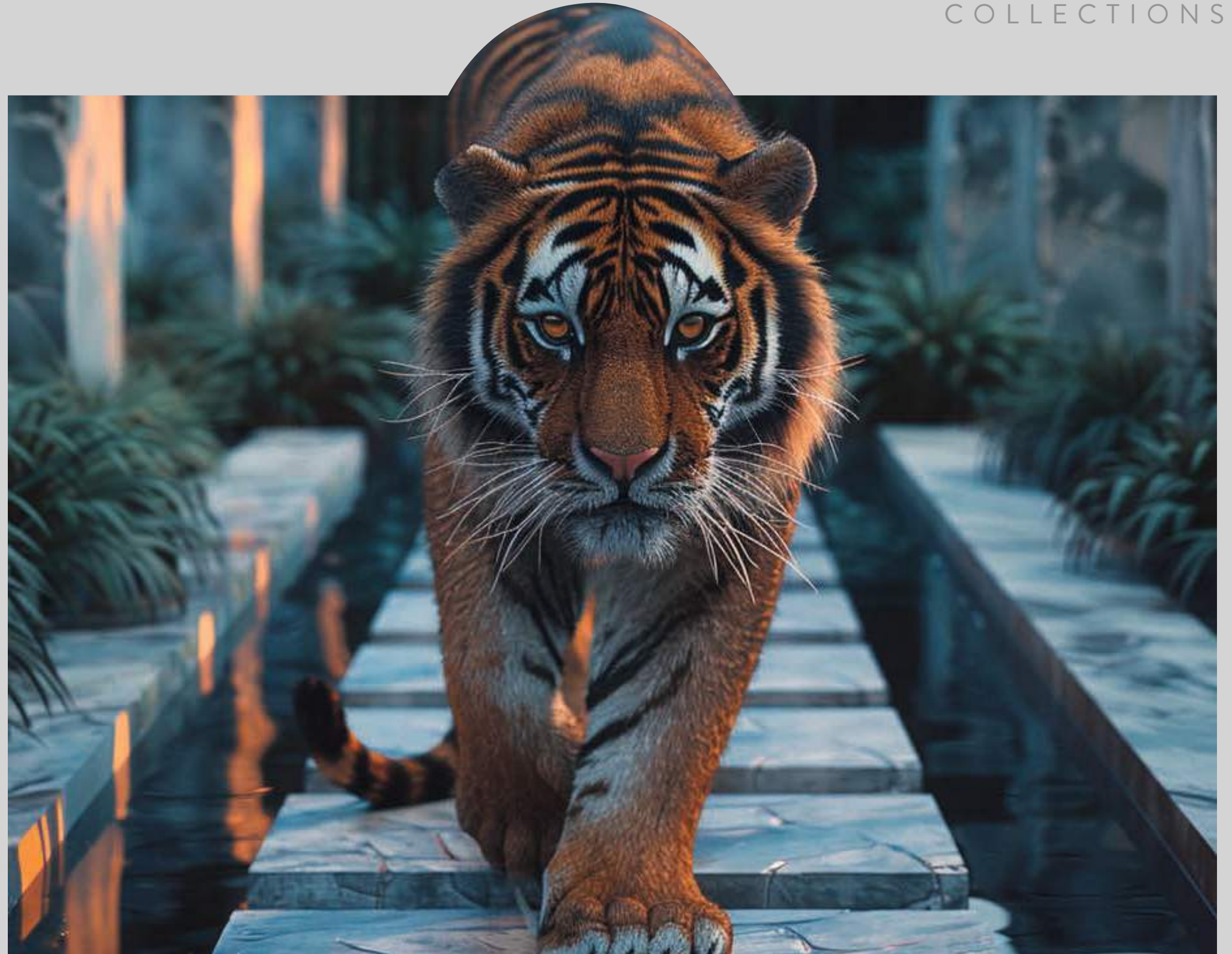
Taş ve betonunun orijinal ve eşsiz ahengi, cesur ruhları yansıtan yaşam alanlarında bir araya geliyor...

Doğanın bize sunduğu malzemelerin göz alıcı ve zarif şekilde yorumlanmasıyla hayat bulan bu görünüm, yaşam alanlarına özgün bir şıklık ve zarafet katıyor...

The original and unique harmony of stone and concrete converges in living spaces reflecting bold spirits...

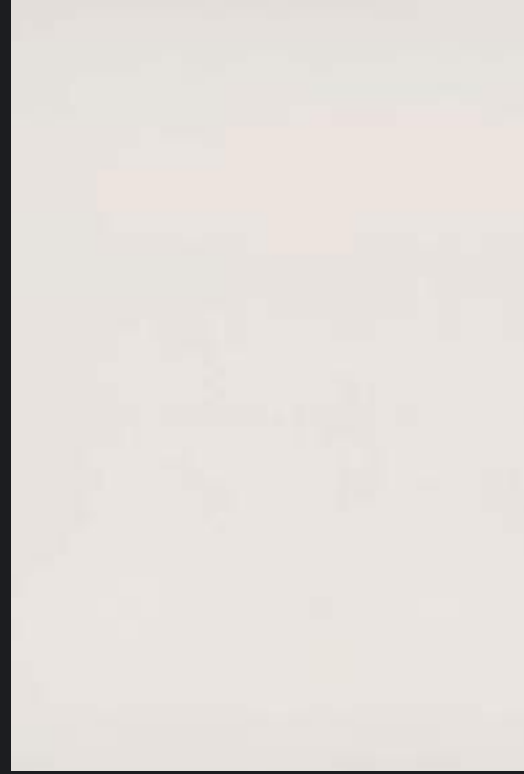
This look, born from the dazzling and graceful interpretation of materials provided by nature, adds a distinctive elegance and sophistication to living spaces...

bien



CONCEPT

BEYAZ WHITE



BEJ BEIGE



AÇIK GRİ LIGHT GREY



GRİ GREY



120x180 cm
48x71"

TP FL R V² MOHS 5,5
TP SL R V²
TP M R V²

60x120 cm
24x48"

TP FL R V² MOHS 5,5
TP SL R V²
TP M R V²

61x61 cm
24x24"

TP FL V² MOHS 5,5
TP M V²

60x60 cm
24x24"

TP FL R V² MOHS 5,5
TP M R V²

30x60 cm
12x24"

TP FL R V² MOHS 5,5
TP M R V²



Bu üründe farklı yüzeyler çalışılmıştır.

CONCEPT

VIZON MINK



TAUPE



SIYAH BLACK



ANTRASİT ANTHRACITE



120x180 cm 48x71"	TP FL R V² MOHS 5,5
	TP SL R V²
	TP M R V²
60x120 cm 24x48"	TP FL R V² MOHS 5,5
	TP SL R V²
	TP M R V²

61x61 cm 24x24"	TP FL V² MOHS 5,5
	TP M V²
60x60 cm 24x24"	TP FL R V² MOHS 5,5
	TP M R V²
30x60 cm 12x24"	TP FL R V² MOHS 5,5
	TP M R V²



WHITE & BLACK STAR

BEYAZ WHITE



SİYAH BLACK



120x180 cm 48x71"	TP SL R V' 
60x120 cm 24x48"	TP SL R V' 
60x60 cm 24x24"	TP SL R V' 



BIANCO IVORY AÇIK GRİ LIGHT GREY



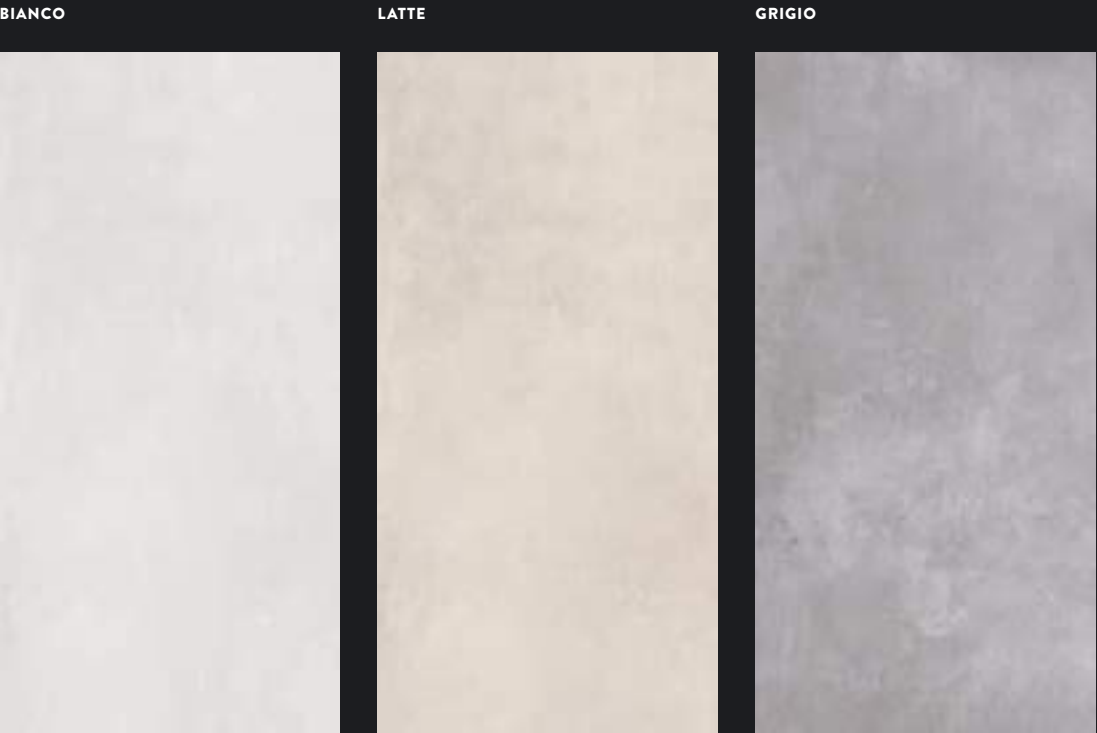
CREMA BEIGE KOYU GRİ DARK GREY



100x100 cm 40x40"	TP SL R V²  TP M R V² 
60x120 cm 24x48"	TP SL R V²  TP M R V² 
60x60 cm 24x24"	TP SL R M V² 
61x61 cm 24x24"	TP SL M V² 
30x60 cm 12x24"	TP SL M V² 



H A M P T O N



100x100 cm 40x40"	TP M R V ³ 
60x120 cm 24x48"	TP M R V ³
60x60 cm 24x24"	TP M R V ² 
30x60 cm 12x24"	TP M R V ² 



GRI GREY



100x100 cm
40x40"

TP M R V¹



GRI GREY



NATUREL GREY



100x100 cm
40x40"

TP M R V¹



L A S P A L M A S

BEJ BEIGE



GRİ GREY



100x100 cm 40x40"	TP M R V ¹	≡
	TP SL R V ¹	≡
60x120 cm 24x48"	TP FL R V ³ MOHS 5,5	
	TP SL R V ¹	≡



VOID

BONE



GREJ



GRİ GREY



FÜME SMOKED



120x180 cm
48x71"

TP SL R V¹
TP M R V¹

100x100 cm
40x40"

TP SL R V¹
TP M R V¹



BETON

BIANCO



GRİ GREY



ANTRASİT ANTHRACITE



60x120 cm
24x48"

TP SL R V¹

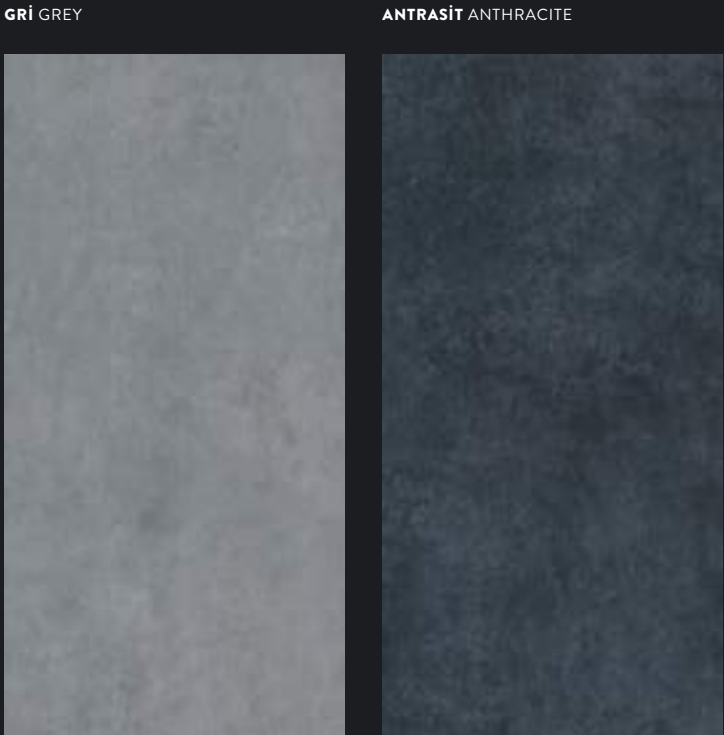
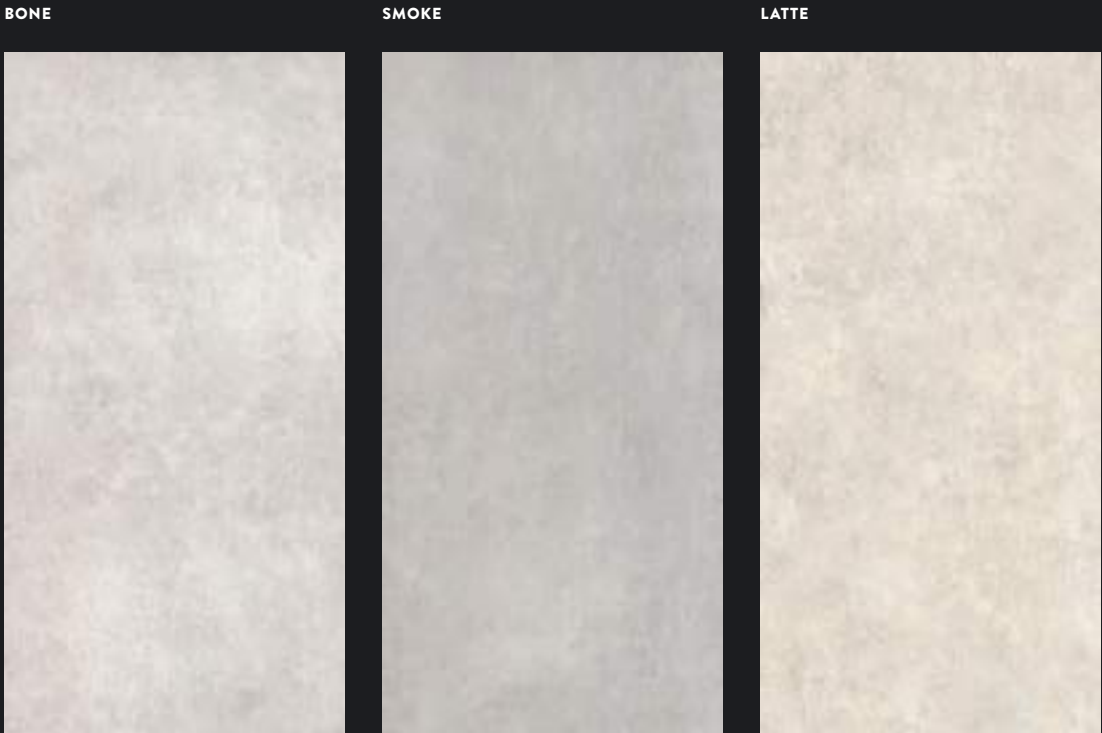
60x60 cm
24x24"

TP SL R V¹

30x60 cm
12x24"

TP SL R V¹

ARCIDES



60x120 cm 24x48"	TP M R V1 TP SL R V1
60x60 cm 24x24"	G R V1 M R V1 SL R V1
61x61 cm 24x24"	G V1 M V1
30x60 cm 12x24"	G R V1 SL R V1 M R V1



GRIGIO



60x120 cm
24x48" TP M R V²

AÇIK GRİ LIGHT GREY



KOYU GRİ DARK GREY



60x120 cm
24x48" TP M R V²

C R A G

IVORY



MOCHA



GRİ GREY



ANTRASİT ANTHRACITE



60x120 cm
24x48" TP M R V



C H A K R A



DEKOFON DECOFON



60x120 cm
24x48" TP M R V

HORMIGON MOLDE



60x120 cm
24x48" TP M R V1

60x60 cm
24x24" TP M R V1



GRASSLAND

GREEN



BLUE



60x120 cm
24x48" TP M R V1

60x60 cm
24x24" TP M R V1

30x60 cm
12x24" TP M R V1

LIMRA

GRI GREY



BEJ BEIGE



60x120 cm
24x48" TP M R V' 

60x60 cm
24x24" TP M R V' 



KAPTEYN



60x120 cm
24x48" TP M R V' 

PAMFILYA

AÇIK GRİ LIGHT GREY



GRİ GREY



ANTRASİT ANTHRACITE



60x120 cm 24x48"	TP M R V² 
60x60 cm 24x24"	TP V² 



AÇIK GRİ LIGHT GREY



BONE



GRİ GREY



ANTRASİT ANTHRACITE



60x120 cm 24x48"	◆ SL R V² 
60x60 cm 24x24"	◆ SL R V²  ◆ M R V² 
61x61 cm 24x24"	◆ M V² 
30x60 cm 12x24"	◆ M V² 

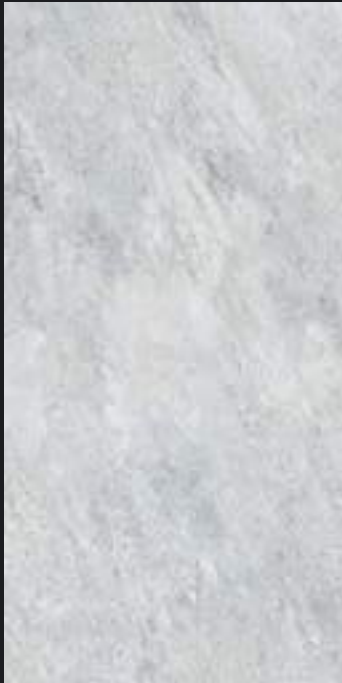


QUARK

BONE



GRİ GREY



MOKA



ANTRASİT ANTHRACITE



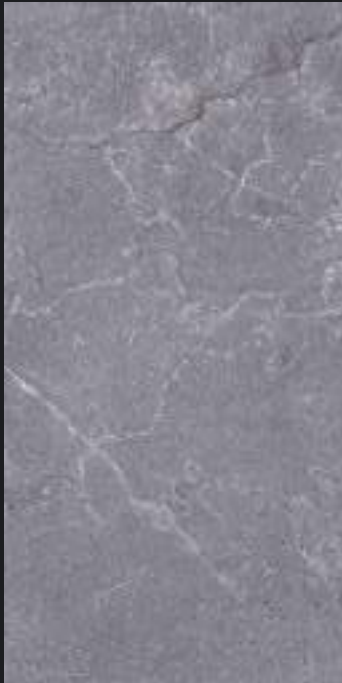
60x120 cm
24x48"

TP M R V



SALUS

GRI GREY



ANTRASİT ANTHRACITE



60x120 cm
24x48" TP M R V³



ROCK CANDY



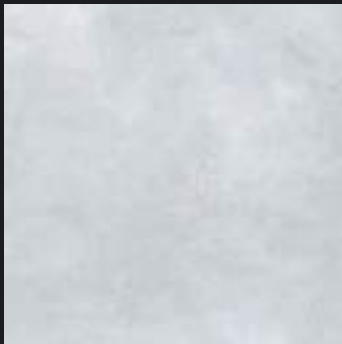
60x120 cm
24x48" TP M R V³

ALYSSA

BONE



GRİ GREY



ANTRASİT ANTHRACITE



60x60 cm
24x24" TP M R V 



BARBERA



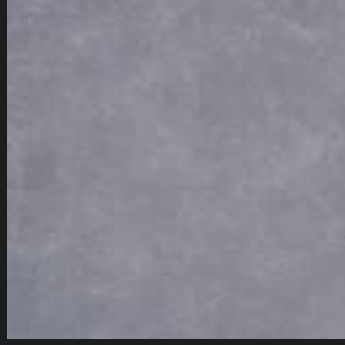
60x60 cm
24x24" TP M R V 

BELGIUM STONE

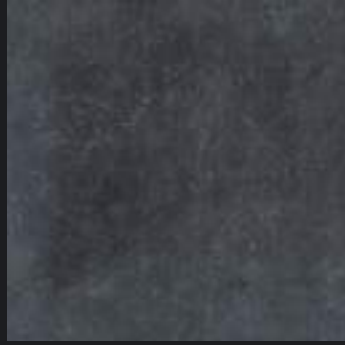
AÇIK GRİ LIGHT GREY



GRİ GREY



SİYAH BLACK



60x60 cm
24x24"

TP M R V'

30x60 cm
12x24"

TP M R V'



C H E S T E R

BEJ BEIGE



GRİ GREY



ANTRASİT ANTHRACITE



KAHVE BROWN



PATCHWORK MIX



PATCHWORK BEJ



61x61 cm BEJ BEIGE, GRİ GREY
24x24"

50x50 cm
20x20"



M V²



M V²



D O R A



61x61 cm
24x24"

60x60 cm
24x24"



G V²



G R V²

LORETO

LIGHT



DARK



61x61 cm
24x24"

TP M V' 

60x60 cm
24x24"

TP M R V' 



MAGELLAN

BONE



GRİ GREY



ANTRASİT ANTHRACITE



61x61 cm
24x24"

 M V' 

60x60 cm
24x24"

 M R V' 

QUARTZ

BEJ BEIGE



GRİ GREY



ANTRASİT ANTHRACITE



60x60 cm
24x24" TP M R V³ 

30x60 cm
12x24" TP M R V³ 



SEMPRE

BIANCA



ROSA



GRIGIO



NERO



61x61 cm
24x24"  TP M R V³ 

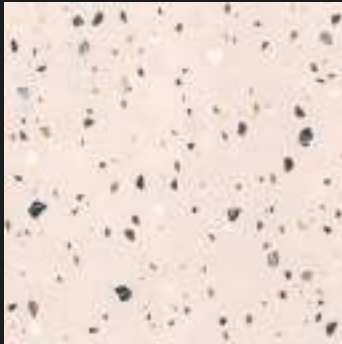
60x60 cm
24x24"  TP M R V³ 

SEMPRE JUNIOR

BIANCA



ROSA



GRIGIO



NERO



61x61 cm 24x24"	▼ M V' ≡
60x60 cm 24x24"	▼ M R V' ≡
19,7x19,7 cm 8x8"	! M R V' ≡



TEADORA

BEYAZ WHITE



AÇIK GRİ LIGHT GREY



KOYU GRİ DARK GREY



VIZON



60x60 cm
24x24"

TP M R V²



T U A N A

AÇIK GRİ LIGHT GREY



GRİ GREY



60x60 cm
24x24" TP M R V²



U R B A N

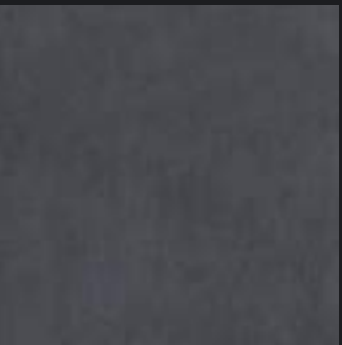
BONE



LATTE



ANTRASİT ANTHRACITE



61x61 cm
24x24" M R V²

60x60 cm
24x24" M R V²

30x60 cm
12x24" M R V²

VIOLETA

GRIS (MATTE)



CAFE



GRIS (GLOSSY)



60x60 cm
24x24"

▼ G R V



ARNO



50x50 cm
20x20"

▼ M V

F R E S N O



50x50 cm
20x20"



G R E T A



50x50 cm
20x20"



P A R O S

BEYAZ WHITE

TAUPE

AÇIK GRİ
LIGHT GREY

KOYU GRİ
DARK GREY

30x60 cm
12x24"

TP FL R V² MOHS 6
❖ M V²

40x40 cm BEYAZ
16x16"

❖ M V²



C L I N K E R

BEJ BEIGE

GRİ GREY

KAHVE BROWN

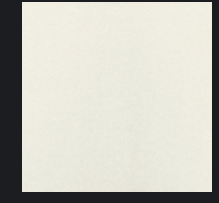
VERDE

30x60 cm
12x24"

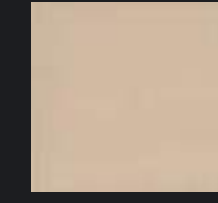
❖ M V²

ANTI ASIT

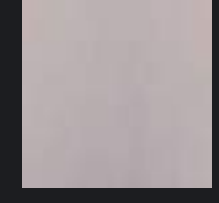
BEYAZ WHITE



BEJ BEIGE



GRI GREY



33x33 cm
13x13"

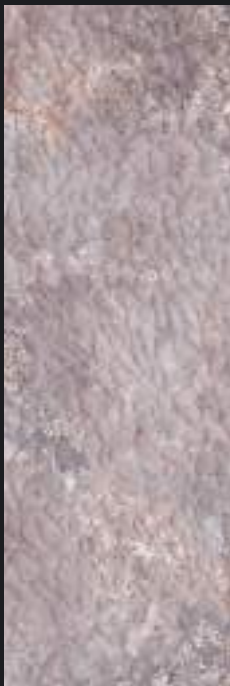


AVANOS

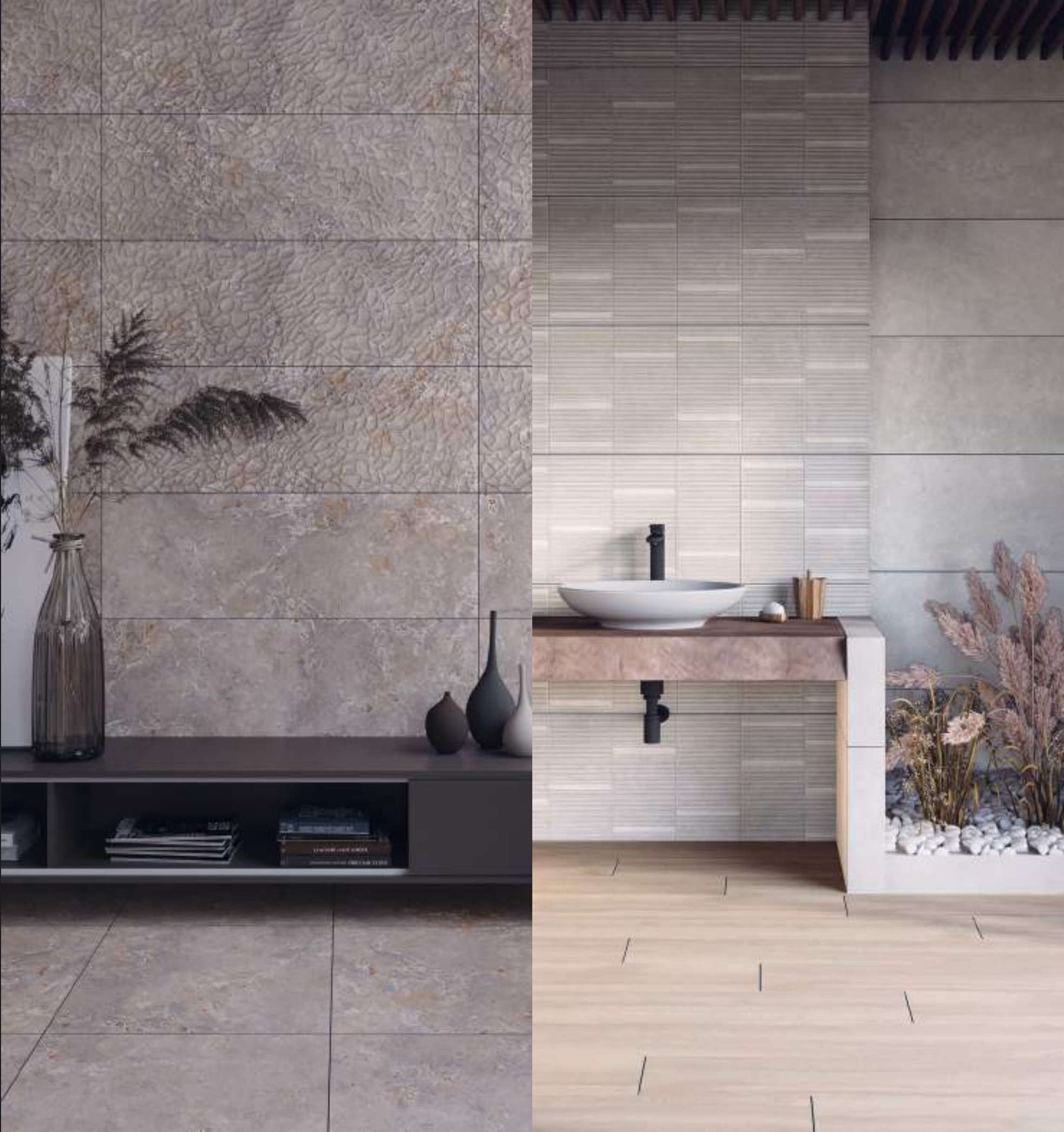
BEJ BEIGE



DEKOFON DECOFON



40x120 cm 16x48"	TP M R V
60x60 cm 24x24"	TP M R V
61x61 cm 24x24"	TP M V



ETERNA

VIZON MINK



VIZON DEKOFON
MINK DEKOFON



40x120 cm 16x48"	TP M R V
---------------------	----------

F A M O U S

GRI GREY



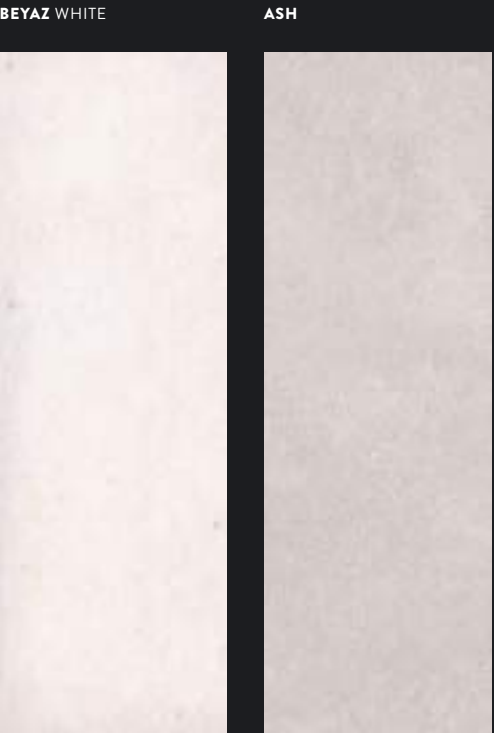
GRI DEKOFON
GREY DEKOFON



40x120 cm 16x48"	M R V
60x60 cm 24x24"	TP M R V
45x45 cm 18x18"	M R V
30x90 cm 12x36"	M R V



GRAND



40x120 cm
16x48"

↓ M R V³

60x60 cm
24x24"

ASH ↓ M R V³



C A S T A



45x45 cm
18x18"

BEIGE M R V¹ 
GRİ M R V² 

30x90 cm
12x36"

 M R V³



F A I R



45x45 cm
18x18"

M R V¹ 
M R V² 

30x90 cm
12x36"

 M R V³

P E R A

BEYAZ WHITE

BEYAZ DEKOFON
WHITE DECOFON

AÇIK GRİ
LIGHT GREY

AÇIK GRİ DEKOFON
L. GREY DECOFON

GRİ GREY

GRİ DEKOFON
GREY DECOFON

30x90 cm
12x36"

👤 M R V²

45x45 cm
18x18"

GRİ 👤 M R V² 📏



T E R R A

BEYAZ WHITE

GRİ GREY

TURKUAZ
TURQUOISE

GÜL KURUSU
DRIED ROSE

MIX DEKOFON
DECOFON

30x90 cm
12x36"

👤 M R V²

45x45 cm
18x18"

BEIGE 👤 M R V² 📏



bien

Ahşap görünümün yaşam alanlarına
karakter katan büyüü estetiğı ve kusursuz
güzelliğın benzersiz detaylarla buluşması...

Standardın çok ötesindeki rafine
görünümün sadelikle dansı...

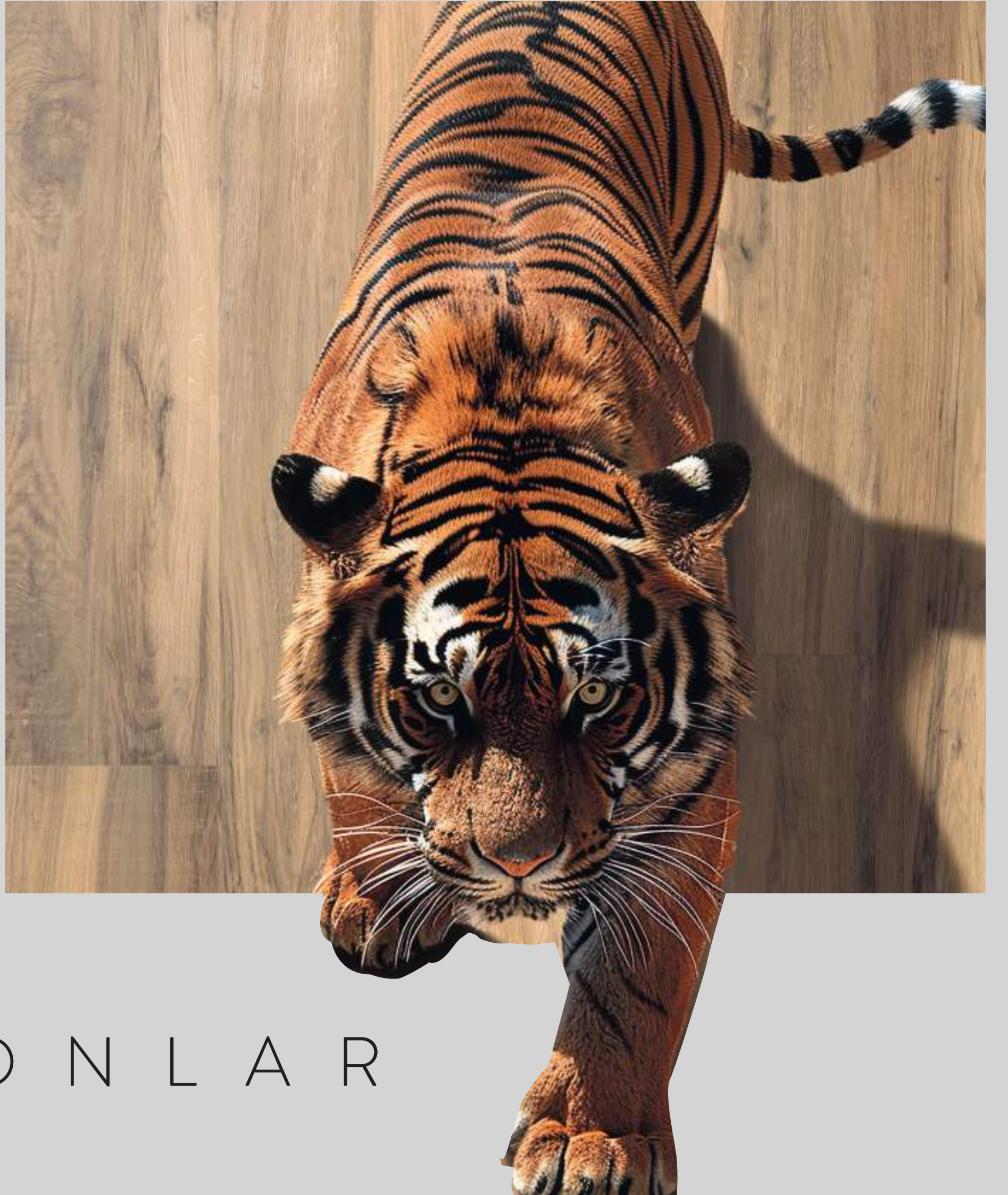
The magical aesthetic of wood enriches
living spaces with character, where flawless
beauty meets unique details...

The refined look beyond standard
gracefully dances with simplicity...

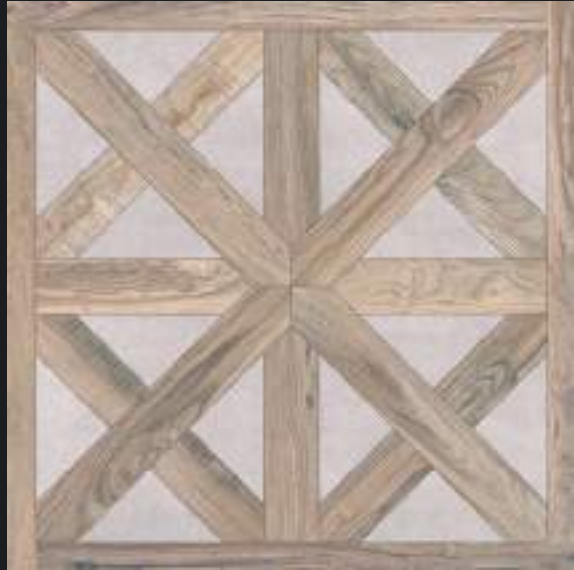
WOOD
COLLECTIONS

A H Ş A P

K O L E K S İ Y O N L A R



SILVA



100x100 cm
40x40"

TP M R V



80x80 cm
31x31"

TP M R V



SAVOY



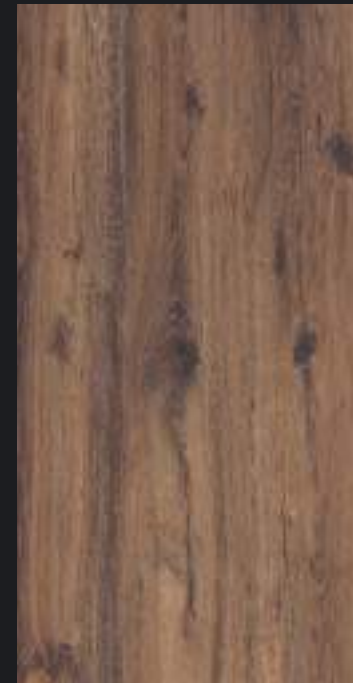
80x80 cm
31x31"

TP MR V



LARIX

CEVİZ WALNUT



60x120 cm
24x48"

TP MR V

G E O W O O D



61x61 cm
24x24"

60x60 cm
24x24"

▼ M V ⓘ

▼ M R V ⓘ



P A L M E R



61x61 cm
24x24"

TP M V ⓘ

SAKURA



61x61 cm
24x24"

TP M V' 

ALBERO

OAK



GRY GREY



EBONY



60x60 cm
24x24"

 M R V² 

CATALPA



50x50 cm
24x24"

▼ M V³

CADORE



50x50 cm
24x24"

▼ M V³

FRAXINUS



50x50 cm
24x24"



GOBLIN



50x50 cm
24x24"



HERRINGWOOD



50x50 cm
20x20"



HOMELY

BONE



BEJ BEIGE



50x50 cm
24x24"



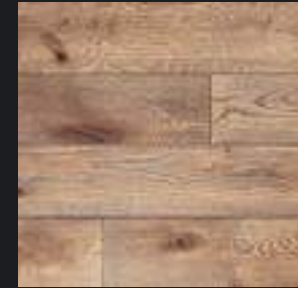
MADERO



50x50 cm
20x20"



STACY



50x50 cm
20x20"





50x50 cm
20x20"



20x120 cm
8x48"



COUNTRY

WALNUT VENGE



20x120 cm
8x48" ▼ M V³



ELEGANZA

MAPLE WALNUT OAK



20x120 cm
8x48" ▼ M R V³

FENIX

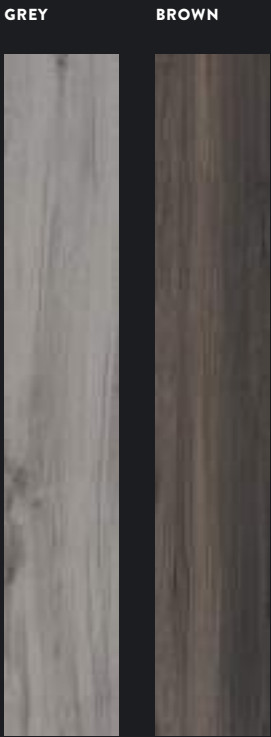


IROKO





M I L E N A R I O



20x120 cm
8x48"

▼ M V¹ 
▼ M V² 



N A T U R A W O O D



20x120 cm
8x48"

▼ M V¹ 
▼ M V² 
▼ M V³ 

NORDEN

TEAK



20x120 cm
8x48"



OLMO

LATTE



BEIGE



CHESNUT



NOCE



TOBACCO



20x120 cm
8x48"



SALAMANCA



20x120 cm
8x48"



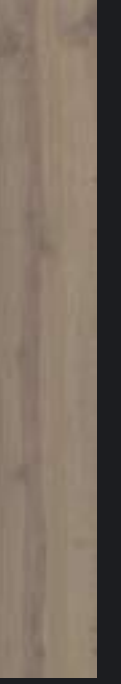
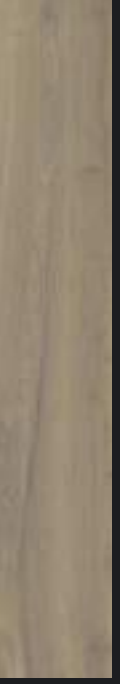
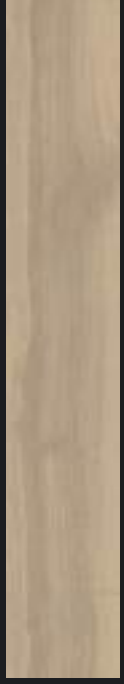
Bu ürün aralarında ton farkı olan tek renk olup, 8 faceden oluşmaktadır.
This product has color differences between product faces, one color and consist of 8 faces.

TSUGA

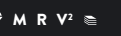
NATURAL

ALMOND

MAUN



20x120 cm
8x48"



YOGA WOOD

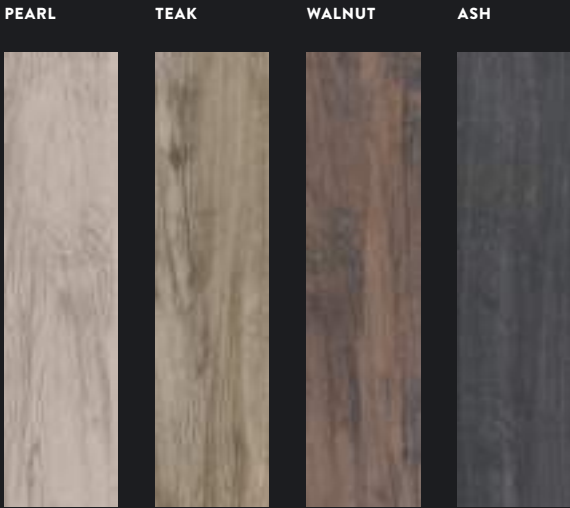


20x120 cm
8x48"





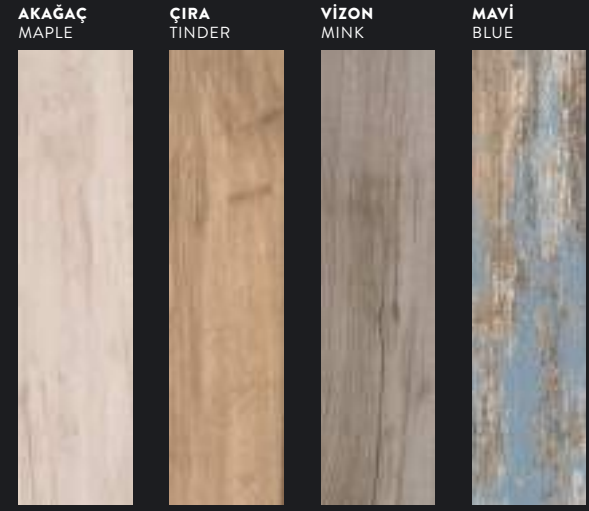
ATELIER



15x60 cm
6x24"



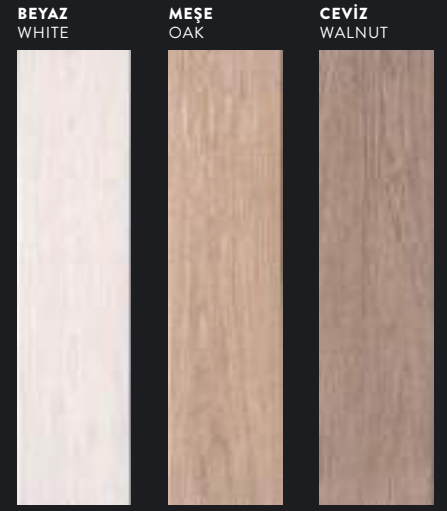
P I C A S S O



15x60 cm
6x24"



Z I G A N A



15x60 cm
6x24"



MIX

KOLEKSIYONLAR

bien

MIX
COLLECTIONS



Birbiriyle uyumlu, göz alıcı detaylarıyla mekanlarda fark yaratan zengin tasarımlar...

Otantik desenleri zarif desenlerle bir araya getiren, hayalleri gerçeğe dönüştüren dokunuşlar...

Rich designs that create a difference in spaces with harmonious, eye-catching details...

Touches that turn dreams into reality by blending authentic patterns with elegant designs...

TWILIGHT BOOKMATCH



120x180 cm
48x71"

TP FL R V¹ MOHS 5,5

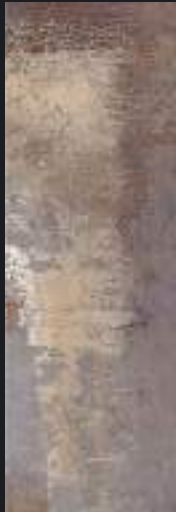


BENGAL

PERLA



OXIDO



DEKOFON
DECOFON



DEKOR
DECOR



60x120 cm 24x48"	TP M R V ¹
60x60 cm 24x24"	TP M R V ¹
30x90 cm 12x36"	G R V ¹
45x45 cm 18x18"	G R V ¹





60x120 cm
24x48"

TP FL R V³ MOHS 5,5

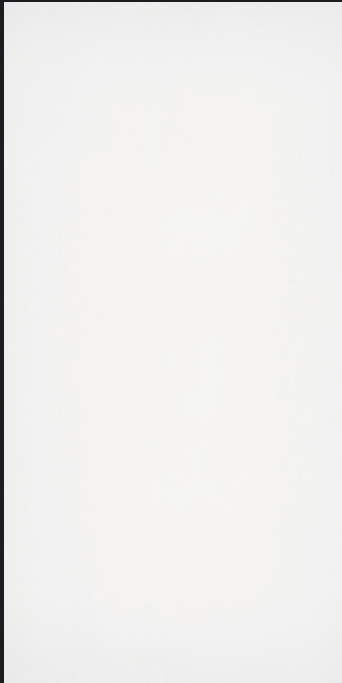


60x120 cm
24x48"

TP FL R V³ MOHS 6

SUPER

BEYAZ WHITE

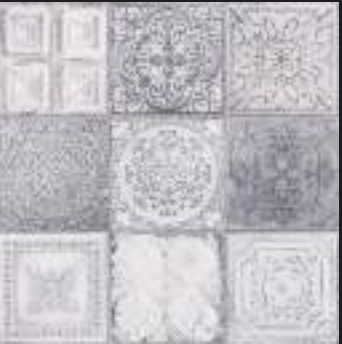


60x120 cm 24x48"	TP FL R V' 
60x60 cm 24x24"	TP FL R V' 
30x60 cm 12x24"	TP FL R V' MOHS 5,5



ANTICATTO

BIANCO



MISTO



60x60 cm 24x24"	 M R V' 
	 M R V' 



50x50 cm
24x24"



50x50 cm
20x20"



BERGAMA

BEYAZ WHITE



BEJ BEIGE



40x120 cm
16x48" 

61x61 cm
24x24" 



BOND

GRİ GREY



BEJ BEIGE



BAZALT DEKOFON
DECOFON



WOOD DEKOFON
DECOFON



40x120 cm
16x48" 

60x60 cm BEJ
24x24" 

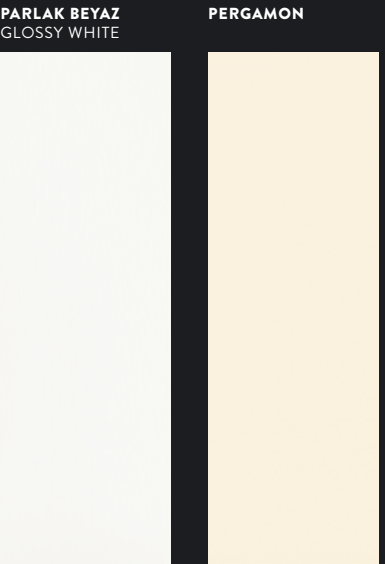
BRANO



40x120 cm 16x48"	👤 M R V'
30x90 cm 12x36"	👤 M R V'
30x60 cm 12x24"	👤 M V' 👤 M R V'



BRILLO



30x90 cm 12x36"	👤 G R V'
30x60 cm 12x24"	👤 G R V'



ORFE



40x120 cm
16x48"

TP M R V

60x60 cm BONE
24x24"

TP M R V



30x90 cm
12x36"

TP M R V

GAUDI



DIAMOND



DIAMOND DEKOFON
DECOFON



RUBY



RUBY DEKOFON
DECOFON



SAPPHIRE



SAPPHIRE DEKOFON
DECOFON



EMERALD



EMERALD DEKOFON
DECOFON



MOSAIC FLORAL
DEKOFON DECOFON



30x90 cm
12x36"

↓ G R V¹

45x45 cm DIAMOND
18x18"

↑ G R V¹ 📄

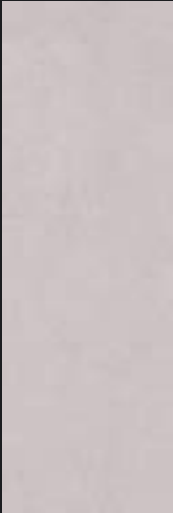


MOOD

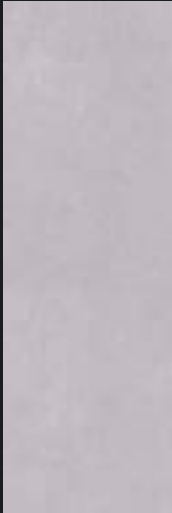
BEYAZ WHITE



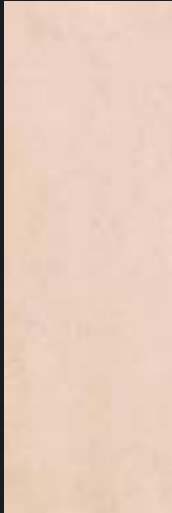
GREIGE



GRİ GREY



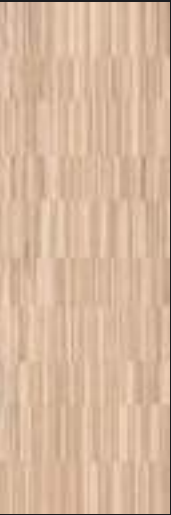
BEJ BEIGE



ANTRASİT ANTHRACITE



FABER OAK DEKOFON DECOFON



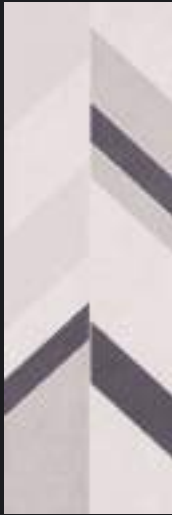
OAK DEKOFON DECOFON



BAMBOO DEKOFON DECOFON



CEMENT DEKOFON DECOFON



FABER BAMBOO DEKOFON DECOFON



FABER CEMENT DEKOFON DECOFON



FABER MIX WOOD DEKOFON DECOFON



30x90 cm
12x36"

MRV

45x45 cm
18x18"

MRV



VESTA

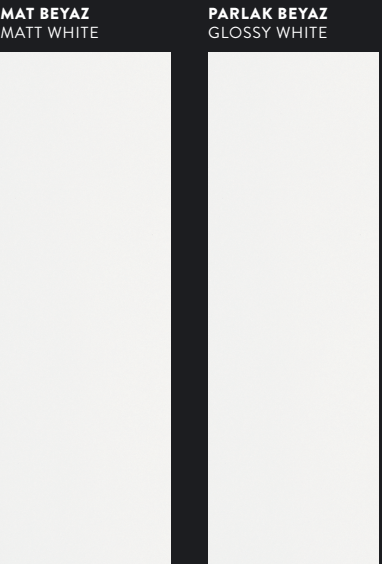


30x90 cm
12x36"

GRV



DOVE



30x90 cm
12x36"

MRV

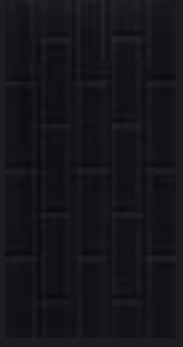
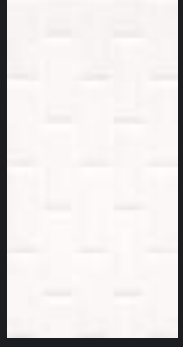
30x60 cm
12x24"

GMV
M V

OLIVIA

BEYAZ WHITE

SİYAH BLACK



30x60 cm
12x24"

GRV



ALBA



SUMMER



SPRING



AUTUMN



WINTER



19,7x19,7 cm
8x8"



PASTEL

KIRMIZI RED



SIYAH BLACK



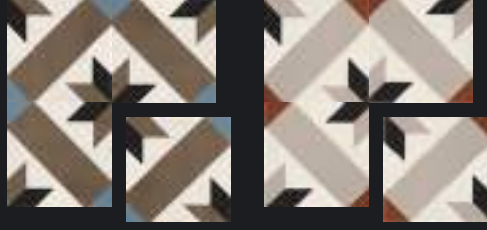
19,7x19,7 cm
8x8"



STAR

MAVİ BLUE

KIRMIZI RED



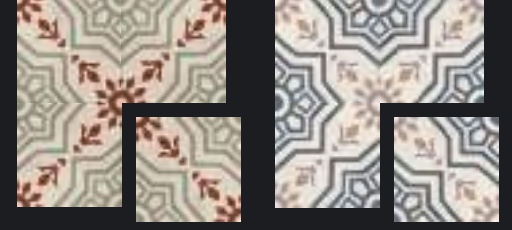
19,7x19,7 cm
8x8"



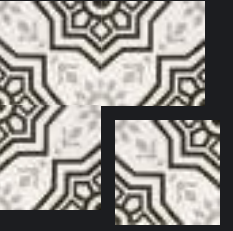
TIFFANY

YEŞİL GREEN

MAVİ BLUE



SİYAH BLACK

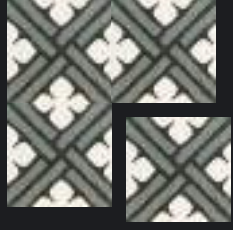


19,7x19,7 cm
8x8"



WHISPER

OLIVE



19,7x19,7 cm
8x8"



TWIST

BEYAZ
WHITE



GRI
GREY



SİYAH
BLACK



14,2x16,4 cm
6x7"



Renklerin ve dokuların zenginlięi; Türkiye’de ilk kez Bien’in ürettięi, 20 mm kalınlıęındaki seramik serileri...

Yüksek teknik yeterlilięi, kalın, dayanıklı ve pratik olmasıyla ezber bozan 20 mm serisi, her mekanda iz bırakan desenlere sahip...

The richness of colors and textures: ceramic series with a thickness of 20 mm, produced by Bien for the first time in Turkey...

The groundbreaking 20 mm series, with its high technical competence, thick, durable, and practical, features patterns that make a statement in any space...

bien

20MM
COLLECTIONS

20MM
KOLEKSİYONLAR

MANHATTAN

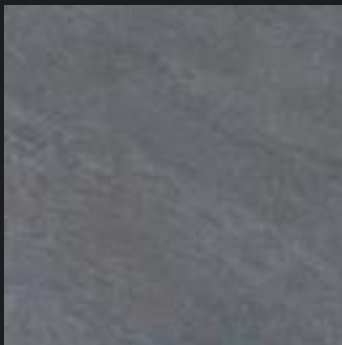
BEJ BEIGE



GRI GREY



DUNKEL GRI GREY



60x60x2 cm 24x24"	TP M R V ²
45x90x2 cm 18x36"	TP M R V ¹



BELGIUM STONE

GRI GREY



SIYAH BLACK



60X60X2 cm 24x24"	SIYAH BLACK TP M R V ²
	GRI GREY TP M R V ²

Q U A R T Z

BONE



BEJ BEIGE



GRİ GREY



ANTRASİT ANTHRACITE



60x60x2 cm 24x24"	TP M R V
45x90x2 cm 18x36"	TP M R V



TEKNİK
ÖZELLİKLER
TECHNICAL
SPECIALITIES

TEKNİK ÖZELLİKLER
TECHNICAL SPECIALITIES

PORSELEN VE TEKNİK PORSELENLER
PORCELAINS AND TECHNICAL PORCELAINS

KONU THEME	BIEN BIEN STANDARDS	TS EN 14411 Annex-G		TEST YÖNTEMİ TEST METHOD
UZUNLUK VE GENİŞLİK LENGTH AND WIDTH	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2
KALINLIK THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2
KENAR DÜZGÜNLÜĞÜ STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2
GÖNYEDEN SAPMA RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
MERKEZ EĞRİLİĞİ CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KENAR EĞRİLİĞİ EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KÖŞE EĞRİLİĞİ WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
YÜZEY KALİTESİ SURFACE QUALITY	% 5 kusurlu / defective	% 5 kusurlu / defective		TS EN ISO 10545 - 2
SU EMME WATER ABSORPTION	En fazla 0,5 %	En fazla 0,5 %		TS EN ISO 10545 - 3
KIRILMA DAYANIMI (≥7,5 mm) BREAKING STRENGTH (≥7,5 mm)	Min. 1300 N	Min. 1300 N		TS EN ISO 10545 - 4
KIRILMA DAYANIMI (<7,5 mm) BREAKING STRENGTH (<7,5 mm)	Min. 700 N	Min. 700 N		TS EN ISO 10545 - 4
EĞİLME MUKAVEMETİ MODULUS OF RUPTURE	Min. 35 N/mm²	Min. 35 N/mm²		TS EN ISO 10545 - 4
ÇARPMA DAYANIMI IMPACT RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 5
ISIL ŞOK DAYANIMI THERMAL SHOCK RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 9
ÇATLAMA DİRENCİ CRACKING RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 11
DONA DAYANIM FROST RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 12
LEKELENMEYE DAYANIM RESISTANCE TO STAINING	En az sınıf 3 / Min. Class 3	En az sınıf 3 / Min. Class 3		TS EN ISO 10545 - 14
ASİT/ALKALİLERE DAYANIM RESISTANCE TO ACIDS/ALKALIS	Sınıf LB - HB	Üretici beyan eder / as declared		TS EN ISO 10545 - 13
EV KİMYASALLARINA DAYANIM RESISTANCE TO HOUSEHOLD CHEM.	En az sınıf B / Min. Class B	En az sınıf B / Min. Class B		TS EN ISO 10545 - 13
AŞINMA SINIFI ABRASION CLASS	En az II / Min. II	Üretici beyan eder / as declared		TS EN ISO 10545 - 7

DUVAR KAROLARI
WALL TILES

KONU THEME	BIEN BIEN STANDARDS	TS EN 14411 Annex-K		TEST YÖNTEMİ TEST METHOD
UZUNLUK VE GENİŞLİK LENGTH AND WIDTH	± 0,4 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KALINLIK THICKNESS	± 10 %	± 10 %	± 0,5 mm	TS EN ISO 10545 - 2
KENAR DÜZGÜNLÜĞÜ STRAIGHTNESS OF SIDES	± 0,2 %	± 0,3 %	± 1,5 mm	TS EN ISO 10545 - 2
GÖNYEDEN SAPMA RECTANGULARITY	± 0,4 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
MERKEZ EĞRİLİĞİ CENTER CURVATURE	+ 0,4 % - 0,2 %	+0,5 % - 0,3 %	+ 2,0 % - 1,5 %	TS EN ISO 10545 - 2
KENAR EĞRİLİĞİ EDGE CURVATURE	+ 0,4 % - 0,2 %	+0,5 % - 0,3 %	+ 2,0 % - 1,5 %	TS EN ISO 10545 - 2
KÖŞE EĞRİLİĞİ WARPAGE	± 0,4 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
YÜZEY KALİTESİ SURFACE QUALITY	% 5 kusurlu / defective	% 5 kusurlu / defective		TS EN ISO 10545 - 2
SU EMME WATER ABSORPTION	% 10 - 20	% 10 - 20		TS EN ISO 10545 - 3
KIRILMA DAYANIMI (≥7,5 mm) BREAKING STRENGTH (≥7,5 mm)	Min. 600 N	Min. 600 N		TS EN ISO 10545 - 4
KIRILMA DAYANIMI (<7,5 mm) BREAKING STRENGTH (<7,5 mm)	Min. 200 N	Min. 200 N		TS EN ISO 10545 - 4
EĞİLME MUKAVEMETİ MODULUS OF RUPTURE	Min. 15 N/mm²	Min. 15 N/mm²		TS EN ISO 10545 - 4
ISIL ŞOK DAYANIMI THERMAL SHOCK RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 9
ÇATLAMA DİRENCİ CRACKING RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 11
ASİT/ALKALİLERE DAYANIM RESISTANCE TO ACIDS/ALKALIS	Sınıf LB - HB	Üretici beyan eder / as declared		TS EN ISO 10545 - 13
EV KİMYASALLARINA DAYANIM RESISTANCE TO HOUSEHOLD CHEM.	En az sınıf B / Min. Class B	En az sınıf B / Min. Class B		TS EN ISO 10545 - 13
LEKELENMEYE DAYANIM RESISTANCE TO STAINING	En az sınıf 3 / Min. Class 3	En az sınıf 3 / Min. Class 3		TS EN ISO 10545 - 14

YER KAROLARI PARLAK
FLOOR TILES GLOSSY

KONU THEME	BIEN BIEN STANDARDS	TS EN 14411 Ek-J		TEST YÖNTEMİ TEST METHOD
UZUNLUK VE GENİŞLİK LENGTH AND WIDTH	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2
KALINLIK THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2
KENAR DÜZGÜNLÜĞÜ STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2
GÖNYEDEN SAPMA RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
MERKEZ EĞRİLİĞİ CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KENAR EĞRİLİĞİ EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KÖŞE EĞRİLİĞİ WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
YÜZEY KALİTESİ SURFACE QUALITY	% 5 kusurlu / defective	% 5 kusurlu / defective		TS EN ISO 10545 - 2
SU EMME WATER ABSORPTION	En fazla / Max 6,0 %	En fazla / Max 6,0 %		TS EN ISO 10545 - 3
KIRILMA DAYANIMI (≥7,5 mm) BREAKING STRENGTH (≥7,5 mm)	Min. 1000 N	Min. 1000 N		TS EN ISO 10545 - 4
KIRILMA DAYANIMI (<7,5 mm) BREAKING STRENGTH (<7,5 mm)	Min. 600 N	Min. 600 N		TS EN ISO 10545 - 4
EĞİLME MUKAVEMETİ MODULUS OF RUPTURE	En az 22 N/mm²	En az 22 N/mm²		TS EN ISO 10545 - 4
ÇARPMA DAYANIMI IMPACT RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 5
AŞINMA SINIFI ABRASION CLASS	Min. II	Üretici beyan eder / as declared		TS EN ISO 10545 - 7
ISIL ŞOK DAYANIMI THERMAL SHOCK RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 9
ÇATLAMA DİRENCİ CRACKING RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 11
DONA DAYANIM FROST RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 12
ASİT/ALKALİLERE DAYANIM RESISTANCE TO ACIDS/ALKALIS	Sınıf LB-HB	Üretici beyan eder / as declared		TS EN ISO 10545 - 13
EV KİMYASALLARINA DAYANIM RESISTANCE TO HOUSEHOLD CHEM.	En az Sınıf B / Min. Class B	En az sınıf B / Min. Class B		TS EN ISO 10545 - 13
LEKELENMEYE DAYANIM RESISTANCE TO STAINING	En az sınıf 3 / Min. Class 3	En az sınıf 3 / Min. Class 3		TS EN ISO 10545 - 14

YER KAROLARI MAT
FLOOR TILES MATTE

KONU THEME	BIEN BIEN STANDARDS	TS EN 14411 Ek-H		TEST YÖNTEMİ TEST METHOD
UZUNLUK VE GENİŞLİK LENGTH AND WIDTH	± 0,5 %	± 0,6 %	± 2,0 mm	TS EN ISO 10545 - 2
KALINLIK THICKNESS	± 5 %	± 5 %	± 0,5 mm	TS EN ISO 10545 - 2
KENAR DÜZGÜNLÜĞÜ STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 %	± 1,5 mm	TS EN ISO 10545 - 2
GÖNYEDEN SAPMA RECTANGULARITY	± 0,5 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
MERKEZ EĞRİLİĞİ CENTER CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KENAR EĞRİLİĞİ EDGE CURVATURE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
KÖŞE EĞRİLİĞİ WARPAGE	± 0,3 %	± 0,5 %	± 2,0 mm	TS EN ISO 10545 - 2
YÜZEY KALİTESİ SURFACE QUALITY	% 5 kusurlu / defective	% 5 kusurlu / defective		TS EN ISO 10545 - 2
SU EMME WATER ABSORPTION	En fazla / Max 3,0 %	En fazla / Max 3,0 %		TS EN ISO 10545 - 3
KIRILMA DAYANIMI (≥7,5 mm) BREAKING STRENGTH (≥7,5 mm)	Min. 1100 N	Min. 1100 N		TS EN ISO 10545 - 4
KIRILMA DAYANIMI (<7,5 mm) BREAKING STRENGTH (<7,5 mm)	Min. 700 N	Min. 700 N		TS EN ISO 10545 - 4
EĞİLME MUKAVEMETİ MODULUS OF RUPTURE	En az 30 N/mm²	En az 30 N/mm²		TS EN ISO 10545 - 4
ÇARPMA DAYANIMI IMPACT RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 5
AŞINMA SINIFI ABRASION CLASS	Min. II	Üretici beyan eder / as declared		TS EN ISO 10545 - 7
ISIL ŞOK DAYANIMI THERMAL SHOCK RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 9
ÇATLAMA DİRENCİ CRACKING RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 11
DONA DAYANIM FROST RESISTANCE	Dayanıklı / Resistant	Gerekli / Required		TS EN ISO 10545 - 12
ASİT/ALKALİLERE DAYANIM RESISTANCE TO ACIDS/ALKALIS	Sınıf LB-HB	Üretici beyan eder / as declared		TS EN ISO 10545 - 13
EV KİMYASALLARINA DAYANIM RESISTANCE TO HOUSEHOLD CHEM.	En az Sınıf B / Min. Class B	En az sınıf B / Min. Class B		TS EN ISO 10545 - 13
LEKELENMEYE DAYANIM RESISTANCE TO STAINING	En az sınıf 3 / Min. Class 3	En az sınıf 3 / Min. Class 3		TS EN ISO 10545 - 14

DUVAR - YER KOLEKSİYONLARI
WALL & FLOOR TILES COLLECTIONS

ÜRÜN TİPİ / PRODUCT TYPE	EBAT / SIZE	KENAR / EDGE	KALINLIK / THICKNESS	KUTU BOX			PALET PALLET			
				ADET PIECE	MIKTAR QUANTITY (m ²)	AĞIRLIK WEIGHT (kg)	KUTU BOX	MIKTAR QUANTITY (m ²)	AĞIRLIK WEIGHT (kg)	PALET EBADI PALLET SIZE
Duvar Karosu/Wall Tile	40x120 / 16x48"	Rektifiyeli / Rectified	7 mm	4	1,92	26,00	28	53,76	753	98x120+Köşebent
Duvar Karosu/Wall Tile	30x90 / 12x36"	Rektifiyeli / Rectified	7 mm	7	1,89	24,00	65	122,85	1580	98x125
Duvar Karosu/Wall Tile	30x60 / 12x24"	-	7 mm	9	1,62	21,00	60	97,2	1280	80x120
Duvar Karosu/Wall Tile	30x60 / 12x24"	Rektifiyeli / Rectified	7 mm	9	1,62	21,00	60	97,2	1280	80x120
Yer Karosu/Floor Tile	45x45 / 18x18"	Rektifiyeli / Rectified	7 mm	9	1,82	29,00	44	80,08	1296	80x120
Yer Karosu/Floor Tile	40x40 / 16x16"	-	7 mm	11	1,76	28,00	50	88	1420	80x120
Yer Karosu/Floor Tile	33x33 / 13x13"	-	12 mm	9	0,980	25,50	46	45,080	1196	80x120
Yer Karosu/Floor Tile	30x40 / 12x16"	-	7 mm	144	1,440	21,00	60	86,400	1283	80x120
Yer Karosu/Floor Tile	19,7x19,7 / 8x8" Alaturka Seri	-	7 mm	21	0,814	12,50	81	65,934	1035,5	80x120
Yer Karosu/Floor Tile	19,7x19,7 8x8"	-	7 mm	25	1,000	13,60	72	72,000	1031	80x120
Yer Karosu/Floor Tile	14,2x16,4 6x7"	-	7 mm	45	0,747	16,00	72	53,784	1175	80x120
Sırlı Porselen / Glazed Porcelain	15x60 6x24"	-	8 mm	13	1,170	22,00	48	56,160	1078	80x120

PORSELEN KOLEKSİYONLARI
PORCELAIN TILES COLLECTIONS

ÜRÜN TİPİ / PRODUCT TYPE	EBAT / SIZE	KENAR / EDGE	KALINLIK / THICKNESS	KUTU BOX			PALET PALLET			
				ADET PIECE	MIKTAR QUANTITY (m ²)	AĞIRLIK WEIGHT (kg)	KUTU BOX	MIKTAR QUANTITY (m ²)	AĞIRLIK WEIGHT (kg)	PALET EBADI PALLET SIZE
Teknik Porselen / Technical Porcelain	120x180	Rektifiyeli / Rectified	8	1	2,13	39,78	Kutusuz	57,51	1180	140x200 Kasa
Teknik Porselen / Technical Porcelain	100x100	Rektifiyeli / Rectified	8	2	2	37	30	60	1140	72x106 Kasa
Teknik Porselen / Technical Porcelain	80x80	Rektifiyeli / Rectified	9,5	2	1,28	29	40	51,2	1180	81x110
Teknik Porselen / Technical Porcelain	80x80x2	Rektifiyeli / Rectified	20	1	0,64	30	36	23,04	1100	81x110
Teknik Porselen / Technical Porcelain	45x90	Rektifiyeli / Rectified	9	3	1,215	28	30	36,45	860	95x120
Teknik Porselen / Technical Porcelain	45x90x2	Rektifiyeli / Rectified	20	2	0,81	36	26	21,06	992	95x120
Teknik Porselen / Technical Porcelain	60x60x2	Rektifiyeli / Rectified	20	2	0,72	33	32	23,04	1076	80x120
Teknik Porselen / Technical Porcelain	60x120x0,7	Rektifiyeli / Rectified	7	3	2,16	36	30	64,8	1100	87x121
Teknik Porselen / Technical Porcelain	60x120x2	Rektifiyeli / Rectified	20	2	1,44	65	16	23,04	1060	74x121
Teknik Porselen / Technical Porcelain	30x120x2	Rektifiyeli / Rectified	20	2	0,72	32	32	23,04	1045	74x121
Sırlı Porselen / Glazed Porcelain	20x120	-	9	6	1,44	30	45	64,8	1315	95x120 Palet "72'lik L" Kasa Köşebent
Sırlı+Teknik Porselen / Glazed+Technical Porcelain	61X61X0,7	-	7	5	1,86	28,5	32	59,52	938	80x120
Sırlı+Teknik Porselen / Glazed+Technical Porcelain	60X60X0,7	Rektifiyeli / Rectified	7	5	1,8	28,45	32	57,6	930	80x120
Sırlı Porselen / Glazed Porcelain	50X50	-	7	7	1,75	28	48	84	1364	81x110
Sırlı+Teknik Porselen / Glazed+Technical Porcelain	30x60x0,7cm Rectefied	Rektifiyeli / Rectified	7	9	1,62	26	40	64,8	1060	80x120

DEKOR VE MOZAİKLER
DECOR& MOSAICS

ÜRÜN TİPİ / PRODUCT TYPE	EBAT / SIZE	KENAR / EDGE	KUTU BOX			PALET PALLET			
			ADET PIECE	MIKTAR QUANTITY (m ²)	AĞIRLIK WEIGHT (kg)	KUTU BOX	MIKTAR QUANTITY (m ²)	AĞIRLIK WEIGHT (kg)	PALET EBADI PALLET SIZE
Basamak / Step	30x120 / 12x48"	Rektifiyeli/Rectified	4	1,440	29,84	-	-	-	-
Dekor/Decor	40x120 / 16x48"	Rektifiyeli/Rectified	2	0,960	16,16	-	-	-	-
Dekor/Decor	30x90 / 12x36"	Rektifiyeli/Rectified	4	1,080	18,05	-	-	-	-
Dekor/Decor	30x60 / 12x24"	-	8	1,440	20,80	-	-	-	-
Mozaik/Mosaic	30,5x30,5 / 12x12"	Rektifiyeli/Rectified	11	1,030	17,63	-	-	-	-
Mozaik/Mosaic	30x48,6 / 12x19"	Rektifiyeli/Rectified	5	0,729	12,62	-	-	-	-
Mozaik/Mosaic	30x68 / 12x27"	Rektifiyeli/Rectified	5	1,020	15,76	-	-	-	-
Mozaik/Mosaic	33x33 / 13x13"	Rektifiyeli/Rectified	6	0,653	10,08	-	-	-	-
Mozaik/Mosaic	32x42 / 13x17"	Rektifiyeli/Rectified	5	0,400	7,00	-	-	-	-

SEMBOLLER SYMBOLS

	DUVAR KAROSU WALL TILES		YER KAROSU FLOOR TILES		PORSELEN PORCELAIN
G	PARLAK GLOSSY	M	MAT MATTE		ASİTLERE HASSAS ACID SENSITIVE
R	REKTİFİYELİ RECTIFIED	fl	FULL LAPPATO FULL LAPPATO	sl	SEMI LAPPATO SEMI LAPPATO
tp	TEKNİK PORSELEN TECHNICAL PORCELAIN	Mohs		ÇİZİLME DAYANIMI SCRATCH RESISTANCE	

GÖRÜNÜM FARKLILIKLARI DERECELERİ SHADE VARIATION

v¹	AYNI GÖRÜNÜM UNIFORM APPEARANCE	v²	HAFİF FARKLILIK SLIGHT VARIATION
v³	ÖNEMLİ FARKLILIK MODERATE VARIATION	v⁴	RASTGELE FARKLILIK RANDOM VARIATION

CTDA değeri olan aynı üretim partisindeki karoların, görünüm farklılıklarını (doku, renk, ton ve motif bakımından) ifade eden teknik özellikler, dört farklı kriterde değerlendirilir.

The color shade or shades of all tiles vary to some degree from piece to piece, for each single production. At least several pieces from the same production should be reviewed whenever possible to determine acceptable color shade variations. Any questions or concerns about your tile selection should be clarified prior to installation.

YER KAROLARININ AŞINMA DİRENÇLERİ ABRASION RESISTANCE OF FLOOR TILES

	DÜŞÜK YOĞUN TRAFİK LOW TRAFFIC		ORTA YOĞUN TRAFİK MEDIUM TRAFFIC
	YOĞUN TRAFİK HEAVY TRAFFIC		ÇOK YOĞUN TRAFİK EXTRA TRAFFIC

DÜŞÜK-YOĞUN TRAFİK: Aşındırıcı dış etkenlere kapalı, yumuşak ayakkabı ile dolaşılan zeminlerde kullanılan karolardır. Oturma odası, mutfak, antre, merdivenler gibi orta yoğun trafiğe maruz kalacak alanlara uygun değildir.

LOW TRAFFIC: Tiles suited for general residential traffic. For areas that are walked on by soft soled or normal footwear without any scratching dirt. Not suitable for kitchen, entrance halls, stairs and other areas subjected to medium traffic.

ORTA-YOĞUN TRAFİK: Hareket yoğunluğunun orta-yoğun derecede olduğu yerlerde, kum gibi aşındırıcı malzemelerden korunan mekanlarda kullanılan karolardır. Koridor, mutfak, balkon, teras gibi tüm evin içinde, otel odalarında fazla trafiğin yaşanmadığı ofislerde kullanılabilir.

MEDIUM TRAFFIC: Tiles suitable for areas subject to frequent foot traffic yet protected from abrasive agents such as sand, gravel and soil; for example corridors, private kitchens, balconies, terraces, hotel rooms.

YOĞUN TRAFİK: Hareket yoğunluğunun yüksek olduğu, dışarıyla devamlı temas halindeki alanlarda kullanılan karolardır. Mağaza, otel, restoran, bar, okul ve ofis gibi yerlerde kullanılabilir.

HEAVY TRAFFIC: Tiles suitable for areas subject to frequent foot traffic and heavy abrasion, for example shops, hotels, restaurants, bars, schools, offices. Particularly suitable for areas in direct contact with outside.

ÇOK YOĞUN TRAFİK: Trafiğin aşırı yoğun olduğu iç ve dış mekanlarda kullanılmaya uygundur.

EXTRA TRAFFIC: Suitable for heavy traffic indoor and outdoor environments.

SERTİFİKALAR CERTIFICATIONS

TSE
ÇİFT YILDIZ KRİTERİNE UYGUNLUK BELGESİ
TSI CERTIFICATE OF CONFORMITY TO DOUBLE STAR CRITERIA



EN 14411
TÜRK STANDARTLARINA UYGUNLUK BELGESİ
TURKISH STANDARD FOR CERAMIC TILES



ISO 9001
KALİTE YÖNETİM SİSTEMLERİ SERTİFİKASI
CERTIFICATE OF QUALITY MANAGEMENT SYSTEMS



ISO 45001
İŞ SAĞLIĞI VE GÜVENLİĞİ YÖNETİM SİSTEMLERİ SERTİFİKASI
CERTIFICATE OF OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEMS



ISO 14001
ÇEVRE YÖNETİM SİSTEMLERİ SERTİFİKASI
CERTIFICATE OF ENVIRONMENTAL MANAGEMENT SYSTEMS



ISO 27001
BİLGİ GÜVENLİĞİ YÖNETİM SİSTEMLERİ BELGESİ
INFORMATION SECURITY MANAGEMENT SYSTEMS



ISO 50001
ENERJİ YÖNETİM SİSTEMLERİ BELGESİ
ENERGY MANAGEMENT SYSTEMS



CE
CE UYGUNLUK BEYANI
DECLARATION OF PERFORMANCE



AEO
YETKİLENDİRİLMİŞ YÜKÜMLÜLÜK STATÜSÜ SERTİFİKASI
AUTHORISED ECONOMIC OPERATOR CERTIFICATE



GREENGUARD
DÜŞÜK KİMYASAL EMİSYON SERTİFİKASI
PRODUCT CERTIFIED FOR LOW CHEMICAL EMISIONS - GOLD



SASO ISO 13006/2018



UPEC



ÖDÜLLERİMİZ AWARDS

A'DESIGN AWARD



IDA DESIGN AWARDS



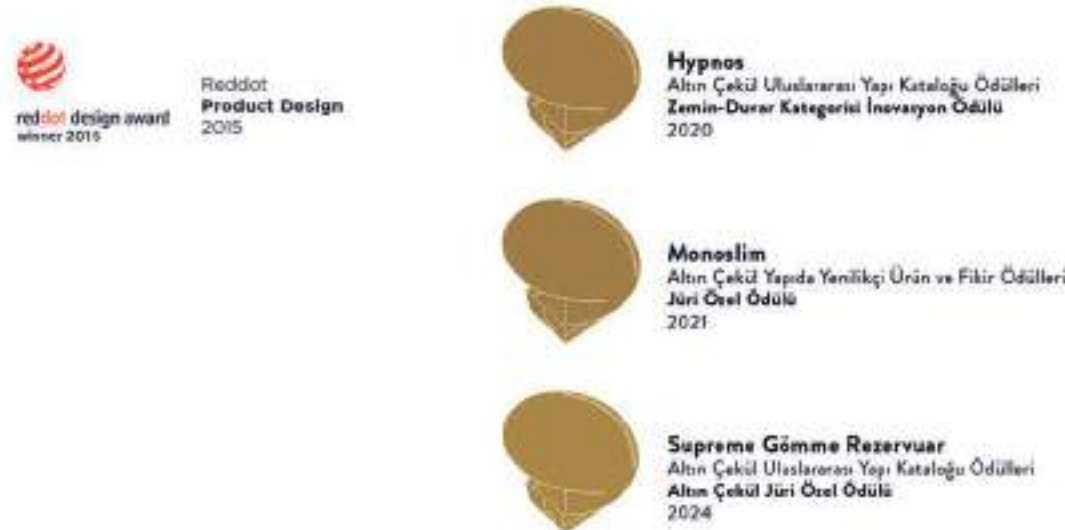
ELLE DECORATION INTERNATIONAL DESIGN AWARDS



RAF ÖDÜLLÜ AWARD



REDDOT DESIGN AWARD



KULLANIM KILAVUZU

Aşağıdaki bilgiler karoların kullanımında en fazla verimi almak ve uzun süreli kullanım sağlamak adına yol gösterici olması amacıyla hazırlanmıştır.

KARO SEÇİMİ

- Seramik malzemelerin kullanım koşullarına uygun ve uzun ömürlü olması adına seçimlerinin özenle yapılması gerekmektedir. Kullanım alanına göre aşağıdaki sınıflandırma dikkate alınarak seçim yapılmalıdır.
- 1. Duvar Karosu: İç mekan duvar
- 2. Yer Karosu: İç mekan yer ve duvar
- 3. Porselen Karo: İç mekan yer ve duvar, dış mekan yer ve duvar ve cephe
- 4. Teknik Porselen Karo: İç mekan yer ve duvar, dış mekan yer ve duvar ve cephe
- Ürünlerin kullanım alanlarının özellikleri ile uyumlu olması verimliliği arttırmaktadır. Bu nedenle yaya trafiğinin ya da aşınmanın yüksek olduğu alanlarda trafik yoğunluğuna uygun ürünlerin tercih edilmesi faydalı olacaktır. İlgili trafik yoğunluğu bilgileri ürünlerin yanında yer almaktadır.

UYGULAMADA DİKKAT EDİLMESİ GEREKEN KONULAR

- Ürünler uygulanırken uygulama talimatlarına dikkat edilmelidir. Karolar uygulanmadan önce ton ve kalibre kontrolleri yapılmalı, aynı alana uygulanacak ürünlerin aynı tonda ve kalibrede olmasına özen gösterilmelidir. Desen takibi yapan ürünler aynı yönde döşenmelidir. İlgili talimatlar kutular üzerinde yer almaktadır.
- Karolar şaşırtmacalı uygulamalar yapılarak da uygulanmaktadır. Özellikle dikdörtgen formdaki ahşap görünümlü ürünlerde sıklıkla şaşırtmaca yöntemi kullanılmaktadır. Karo üretiminde çok yüksek ısılar kullanılması nedeniyle TSE standartlarında deformasyonlar ile karşılaşılabilir. Bu nedenle büyük ebatlı ürünlerde kama (takoz) uygulaması ile uygulanması son derece faydalı olacaktır. Bu yöntem zemin ve işçilik kaynaklı hataları ortadan kaldıracak, ürünlerin üretimi sırasında oluşan kabul edilebilir deformasyonları da en az seviyeye indirecektir.
- Karolar belli bir derz aralığı bırakılarak uygulanmalıdır. İlgili derz aralıkları; Rektifiye edilmiş karolarda minimum 1 mm en iyi sonuç için 2 mm, rektifiye edilmemiş karolarda minimum 2 mm en iyi sonuç için 3 mm olacak şekilde verilmelidir.

KULLANIM KOŞULLARI

- Yaşam alanlarını kaplayan seramik karolar dekor ve bordür grupları ile daha hareketli ve zengin görünüme kavuşmaktadır. Bu nedenle bordür ve dekor ürünlerin dekoratif amacı daha ön plandadır. Bu ürünlerin yüzey dayanıklılıkları ve aşınma değerleri diğer ürünler kadar yüksek olmayabilir. Dekor ve bordür ürünlerde altın, platin, bakır gibi metalik renkler kullanılmaktadır. Bu tip metalik renkler yoğun asit içerikli temizlik maddeleri ile aşınmakta ve zaman içerisinde zarar görmektedir. Bu nedenle bordür ve dekor ürünlerinin asitli temizlik maddeleri ile temizlenmemesi, sabunlu ya da nemli bir bez ile temizlenmesi gerekmektedir. İlgili bilgileri kataloğumuzda ürün çevresinde görebilirsiniz.

USER'S MANUAL

The information provided below has been prepared in order to guide the user for achieving maximum efficiency in usage of the tiles and ensuring usage for a long time.

SELECTION OF THE TILES

- Selection of ceramic materials has to be done with care in order that they are suitable for the usage conditions and they have a long life. Selection has to be made by taking into account the classification provided below based on the area of usage.
- 1. Wall Tiles: For indoor walls
- 2. Floor Tiles: For indoor floors and walls
- 3. Porcelain Tiles: For indoor floors and walls, outdoor floors, walls and facades
- 4. Technical Porcelain Tiles: For indoor floors and walls, outdoor floors, walls and facades
- Suitability of the products with the specifications of usage areas increases efficiency. As such, it would be beneficial to select products which are suitable for traffic intensity in areas where pedestrian traffic intensity is high. Information as to relevant traffic intensity is provided with the products.

ISSUES TO BE CONSIDERED IN APPLICATION

- Instructions must be followed carefully while applying the tiles. Tone and calibration controls of the tiles must be made before the application and care should be taken to ensure that products to be applied to an area are in the same tone and calibration. Products, with patterns following each other, must be laid in the same direction. The relevant instructions are provided on the boxes.
- Tiles are also applied in twisted layout applications. Twisting method is frequently used especially in rectangular form wood-like products. There may be deformations according to TSI standards due to usage of very high temperature during production of tiles. As such, wedge application is very useful while applying big size products. This method will eliminate the defects arising from floor and labor and minimize considerable deformation levels which can occur during the production.
- The tiles should be applied with a certain joint space. Relevant joint spaces should be as follows: minimum in 1 mm in rectified tiles and 2 mm for best results and minimum 2 mm in unrectified tiles and 3 mm for best results.

USAGE CONDITIONS

- Ceramic tiles which cover living areas are getting more active and richer appearance with décor and border groups. As such, decorative purpose of décor and border products stands out more. The surface resistances and abrasion resistances of these products are not high compared to other products. Décor and border products contain metallic colors such as gold, platinum and copper. These products with metallic colors are abraded because of cleaning products which contains acid and they may get damaged by time. As such, décor and border products should not be cleaned with acid cleaning agents and must be cleaned with soap or with a damp cloth. You can see relevant information in our catalog near the product.

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